

# Perspectives on Decommissioning NPPs in Japan

“Sharing Our D&D Lessons Learned with Japan”

Waste Management 2017

6<sup>th</sup> March 2017

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March 6, 2017

**AECOM**

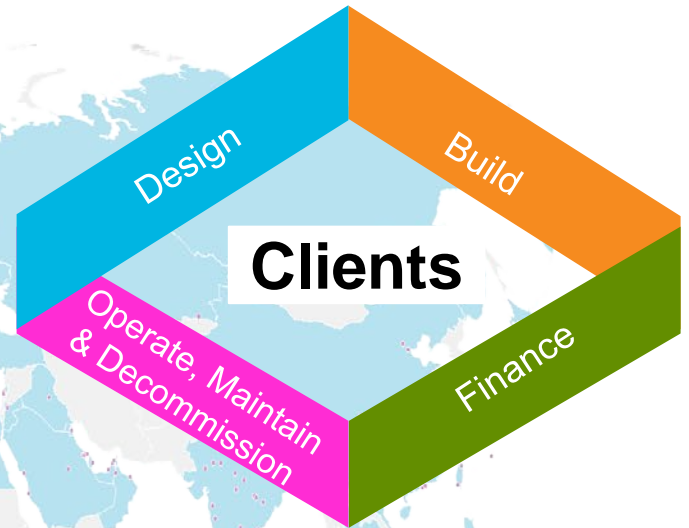
# AECOM - A Global, Integrated, Service Provider

150+ Countries

90,000 Employees

US\$18 Billion Revenue

“Making the world a better place”



**515 cities** - we provided construction management to the One World Trade Center



**7 continents** - we helped design & build the Halley VI Antarctic Research Station

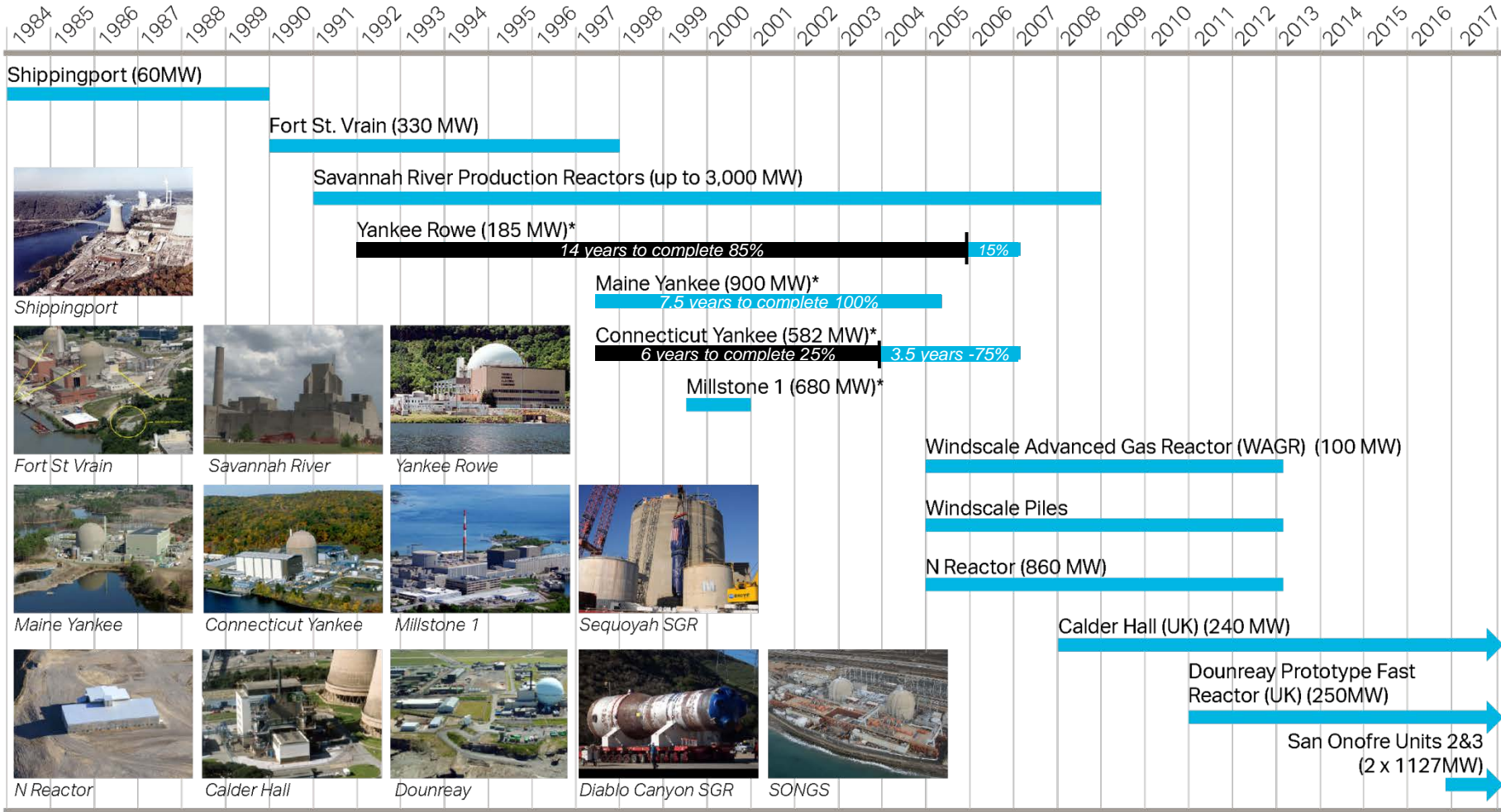


**>1 planet** - we supported the Mars Rover Project

## Over 30 Years' of Experience in Nuclear Decommissioning

# AECOM Reactor D&D Experience

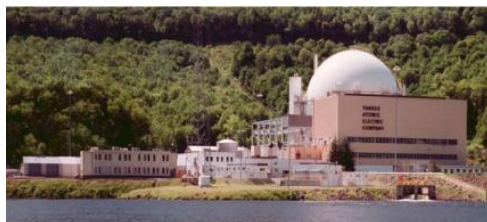
Used as Basis for Cost, Schedule and Risk Management Plans



\*Various AECOM personnel experience only

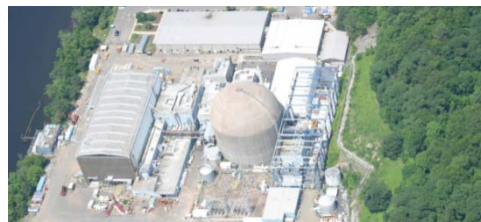
# D&D Final Results — Comparisons

## Yankee Rowe



- Capacity:** - 165 MWe
- Cost:** - \$608M
- Duration:** - 15 years (1992-2007)
- Waste Retrieved:** - 201M lbs.
- Fuel Casks:** - 15
- Canister Type:** - NAC Multi-Purpose Container (MPC)
- Total Dose:** - 594 Person.REM
- NSS Supplier:** - Westinghouse 4 Loop
- Manager:** - Yankees D&D Management Team

## Connecticut Yankee



- 620 MWe
- \$871M
- 9 years (1997-2006)
- 405M lbs.
- 40
- NAC Multi-Purpose Container (MPC)
- 860 Person.REM
- Westinghouse 4 Loop
- Yankees D&D Management Team

## Maine Yankee

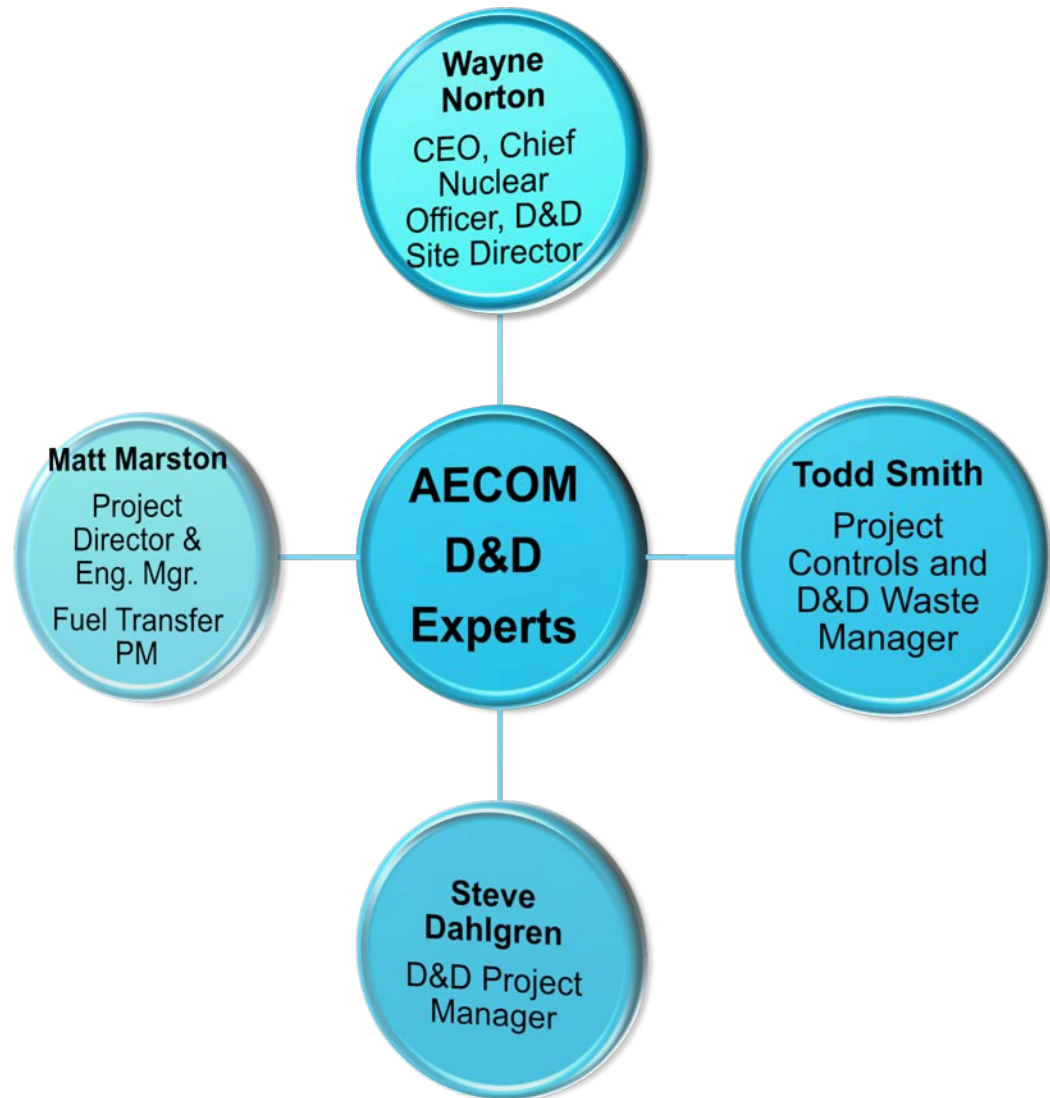


- 860 MWe
- \$568M
- 7.5 years (1997–2005)
- 460M lbs.
- 60
- NAC Multi-Purpose Container (UMS)
- 515 Person.REM
- Combustion Engineering
- Yankees D&D Management Team



# Yankees D&D Management Team

- An experienced technical group of AECOM Subject Matter Experts and Consultants performing D&D Management Services **exclusively for AECOM.**



# Phase 1 — Decommissioning Planning

- 1 Detailed Site/Facility Characterization (Pre & Post Shutdown)**
- 2 Activation Analysis (Pre and Post Shutdown)
- 3 PSDAR (Post Shut Down Decommissioning Activity Report)
- 4 Site Specific Cost Estimate and Schedule
- 5 Funding Evaluation (DECON / SAFSTOR approach)
- 6 Establish End State Conditions
- 7 Staffing Plans
- 8 Waste Management Plans
- 9 Cold & Dark Strategy
- 10 Spent Fuel Pool Island Approach (Control Room & security mods)
- 11 License Termination Plan (in USA, submittal required 2 years prior to license termination)
- 12 Other planning tasks — (i) flush & drain systems, (ii) access, (iii) technical spec modifications, (iv) system abandonment, (v) document modifications, etc.
- 13 Evaluate/Select Potential Subcontractors

# Phase 1 — Decommissioning Planning

## 1 Characterization Comparisons and Lessons

### Yankee Rowe

- Not comprehensive at the beginning and was implemented on a task basis
- Multiple characterization issues were identified late in the process (e.g. PCB Paint issues on the Vapor Container during demolition)

### Connecticut Yankee

- Not initially comprehensive
- Enhanced in 2003 before major dismantling began
- The extensive Cs137/Sr90 groundwater contamination issues from the tank farm were identified late in the process

### Maine Yankee

- Comprehensive for the entire site as part of the Phase 1 (Decommissioning Planning) activities
- No unknown contamination was identified at the site



# 1 Characterization Lessons learned at Connecticut Yankee





# 1 Characterization Lessons learned at Connecticut Yankee



# 1 Characterization Lessons learned at Connecticut Yankee



**Photos show extensive soil excavation and remediation of below grade contaminated areas under the Primary Auxiliary Bldg (down to bedrock)**



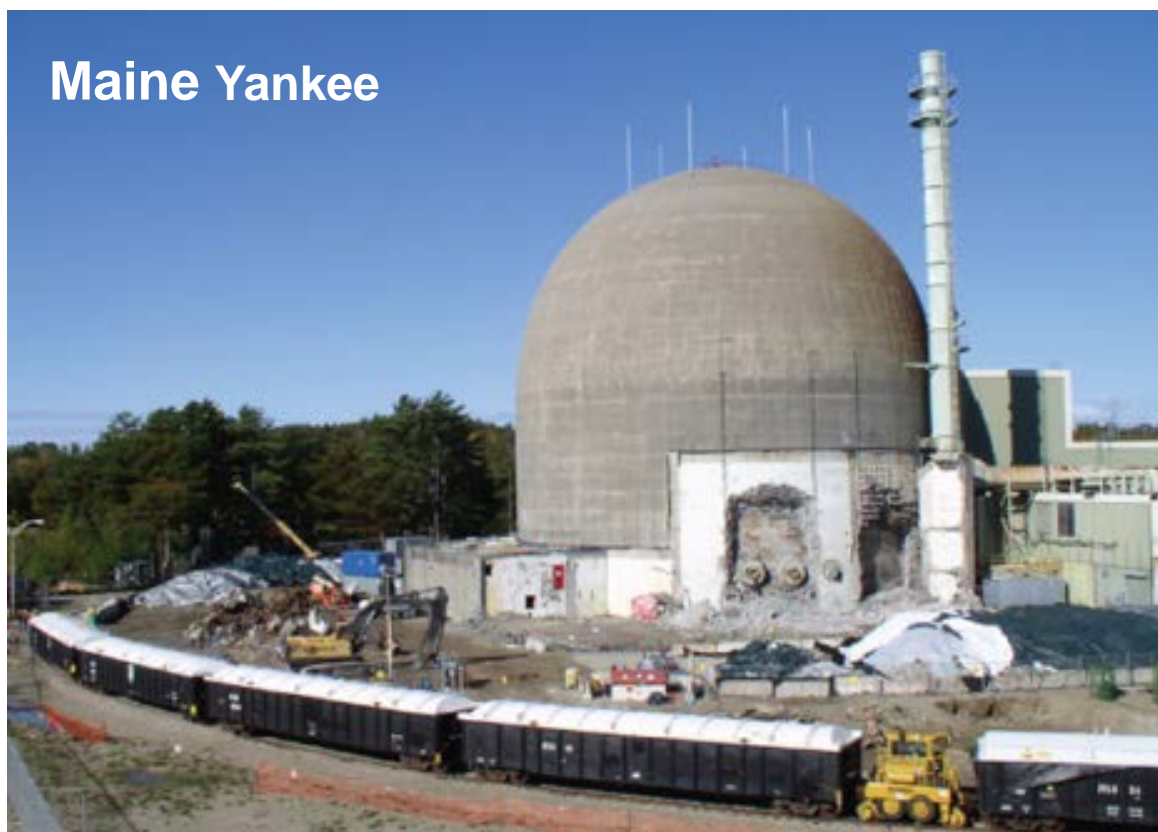
# Phase 3 — Radiological Decommissioning

- 1 RPV Internals (> Class C to ISFSI Pad) – classification dependent on designated country classification regulations – for BWRs, due to no transfer cavity – will need room in SFP for segmentation operations
- 2 Large Component Removal (SGs, Pzr, Turbine Rotors, Pumps, RPV)
- 3 **Contaminated Systems Removal (potentially allow open air demolition) – “surgical removal”, systems, structure, and component decontamination**
- 4 Controlled Demolition of Contaminated Structures PWR — Containment (PWR/BWR), Auxiliary Bldg (PWR), RW Bldg (BWR), Turbine Building (BWR), etc.
- 5 Packaging, Shipment (Road, Rail and Water) and Disposition of Radioactive Waste:  
*BSFR – Bulk Survey for Release (Exempt - < 10  $\mu$ Sv/annum to member of general public)*



## Phase 3 — Radiological Decommissioning

- 3 Contaminated Systems Removal (to potentially allow open air demolition) – “surgical removal”, systems, structure and component decontamination



# Maine Yankee Containment Demolition



**Containment being prepared for demolition**

# Maine Yankee Containment Demolition



## Explosive Demo of Containment



# Maine Yankee Containment Building Demo Video



# Maine Yankee Containment Demolition



**Containment following explosive demo**

## Phase 3 — Radiological Decommissioning

- 3 Contaminated Systems Removal (to potentially allow open air demolition) – “surgical removal”, systems, structure and component decontamination

### Connecticut Yankee





# Connecticut Yankee



# Connecticut Yankee



# Connecticut Yankee





# Connecticut Yankee



# Connecticut Yankee



# Connecticut Yankee



### 3 Contaminated Systems Removal – Lessons Learned

#### Maine Yankee Reactor Building Demolition

- Containment Building Demolition was Successful
- Planning and Demolition with Explosives Took 6 Months

#### Connecticut Yankee Reactor Building Demolition

- Containment Building Demolition was Successful
- Explosives Were Not Utilized
- Demotion Took Approximately 2 Months
- Much Less Cost

**Same Demolition Contractor used at both Sites**



## AECOM Goal

Apply D&D Experiences from the US and Europe through the Alliance with Toshiba, IHI, & WEJ



**Visit Toshiba, IHI, & AECOM booth  
in the Japan Pavilion**

**to find more Technology and Capability!**

どうもありがとうございます

Thank you