

# Innovative Solutions to Material Disposition



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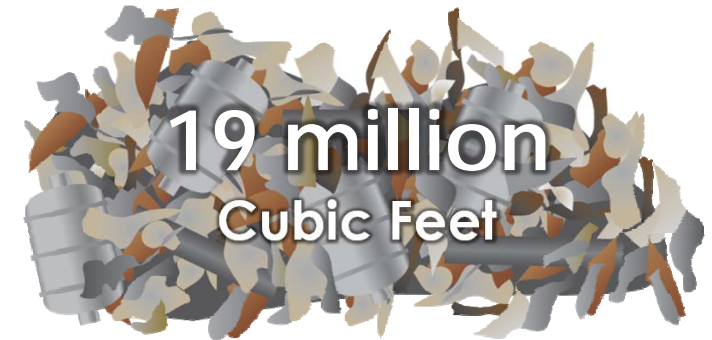
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# ETTP Waste Factory





# Waste Disposition by the Numbers



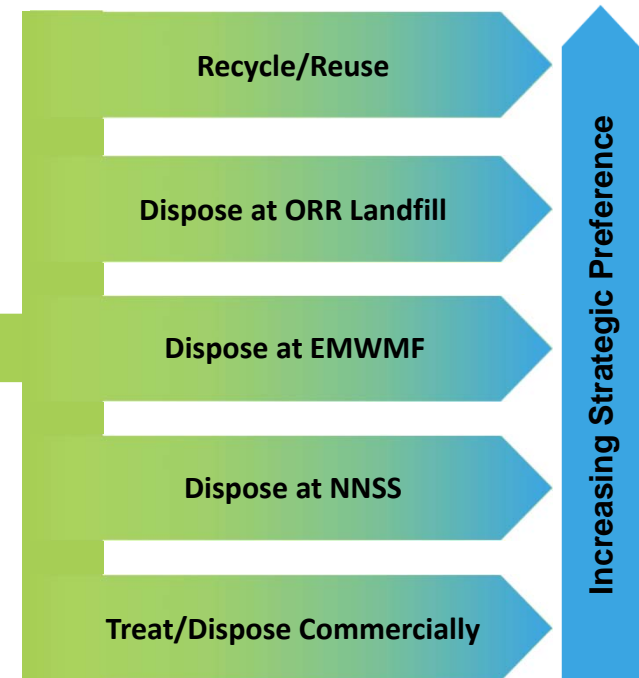
- 60,812 shipments onsite
- 1,813 shipments offsite



# The Approach



- Sound characterization
- Disposition path based on characterization results
- Specified packaging
- Waste acceptance criteria evaluated for selected repository
- Waste shipped immediately upon generation
- No double handling or storage



# Differentiators



- Onsite waste disposal with dedicated haul road
- “Blue Pipe” waste segregation
- Truck loading optimization
- Reusable waste containers
- “Pack As You Go”



# No-Path-to-Disposal Waste



- Assumed 8 no-path-to-disposal waste streams with UCOR contract award (August 2011)

| Waste                                      | Challenge  |
|--|--|
| Classified MLLW Oil                        | Incineration capability for classified waste not available   |
| Classified PCB Debris                      | Treatment capability for classified PCB waste not available at the time                                      |
| Classified MLLW Solids                     | Treatment capability for classified MLLW not available at the time   |
| Dioxin and Furan-coded MLLW                | Treatment capability for dioxin and furan waste not available  |
| Amalgamated Mercury MLLW                   | Elemental mercury did not meet Land Disposal Restriction (LDR) for PCB and certain other organics            |
| Mercury-contaminated Roofing Material MLLW | Waste did not meet LDR for multiple Universal Treatment Standards (UTS) and retreatment would be very costly |
| Reactive MLLW                              | Treatment capability for mixed reactive waste not available  |



# Example #1 of Innovative Solutions

## Legacy Mercury Waste



### Challenges:

- Generated from ETTP and Y-12 operations
- Previously treated via vacuum assisted thermal desorption
- All 34 containers failed Universal Treatment Standards (UTS) for PCBs
- 6 failed UTS for various hazardous constituents
- \$4.7 million for retreatment
- Retreatment would result in 300 percent volume increase



# Example #2 of Innovative Solutions

## Remedial Action Soils



### Challenge:

- 4,000 cubic yards of soil generated in 1987 as part of a Remedial Action
- Assigned F-listed solvent waste codes
- Characterized in 2000
- \$83 million – Estimate for offsite treatment and disposal





# Example # 3 of Innovative Solutions

## Metal Recycling



### Challenge:

- Scrap metal generated from D&D activities
- Recycling options limited due to CERCLA Offsite Rule
- Few recyclers have CERCLA Offsite Rule Authority and are reluctant to obtain it due to increased oversight



# Conclusion



- Effective waste management program critical for major cleanup program
- “Waste Factory” approach extremely successful at ETTP
- Innovative solutions for legacy waste and newly generated waste have resulted in cost-effective paths for waste disposition