

# MAXIMIZING OPERATIONAL EFFICIENCIES IN WASTE MANAGEMENT ON THE HANFORD PRC

Presented to: EFCOG, March 2013

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One Team. One Culture.

#### **Funding Uncertainties Drive Change**

- Maintain Safe and Compliant Operations
- Sustain Critical DOE Operations given
  - Mission and Operational
     Objectives and Priorities
  - Funding Limitations
  - DOE Risk Profiles
  - Limits on Workforce Agility









### **Cost Savings**

- Combined Maintenance and Operations Administrative Support
- Redistributed Engineering Resources Across Project
- Combined Maintenance Resources Across Like Facilities
- Shared Resources Between SWOC Facilities
- Reduced Waste Volumes in Storage
- Reduced Size and Number of Radioactive Material Areas



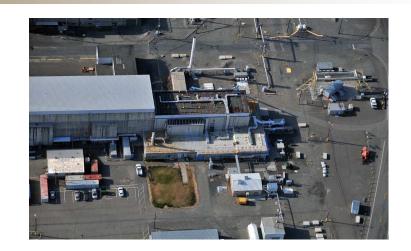






### Cost Savings come at a Price - Risk

- Potential Loss of Breadth and Depth of Available Resources
- Lengthened Response Time to Emergent Issues
- Inability to invest in Critical OFIs
- Potential Single-Point Failures or Non-Compliances Due to Resource Scarcity
- Limited Cross-Training Capability
- Reduced Capability to Respond to Changes in DOE Priorities

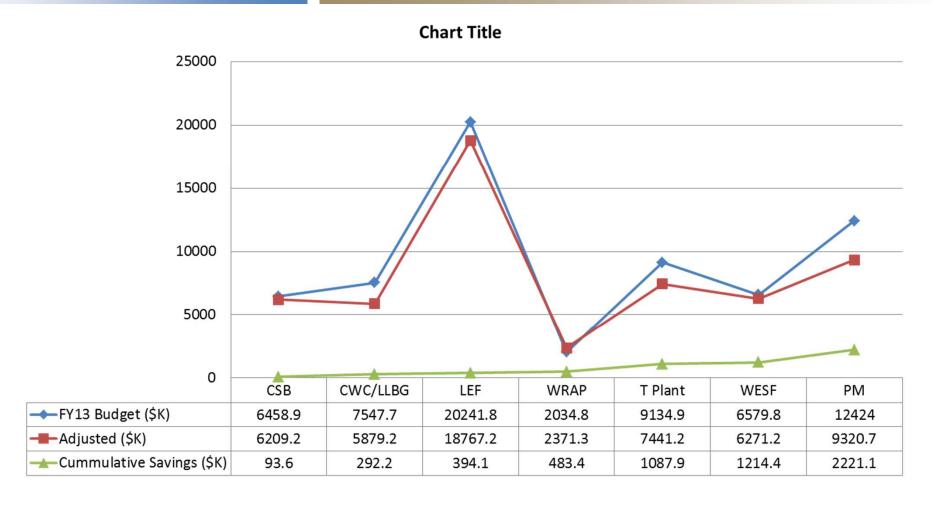








#### **Efficiencies in Action**







## Results

Planned Efficiencies							
Facility/ Mission	Action/ Status	Resource Optimization	Combined Admin. Functions	Eliminate Redundant Resources	Reduce S&M Areas	Combine Maint. & Admin. Resources	Provide Project-Wide Support
PM	Consolidation	•	•	•			•
CSB	Min Safe	•				•	•
CWC/LLBG	Min Safe	•			•	•	•
LEF	Min Safe	•				•	•
WRAP	No Funded Mission			•	•	•	•
T Plant	No Funded Mission	•			•	•	•
WESF	Min Safe	•		•		•	•
		Planned Annual Savings			Actual Savings 1st QTR FY13		
Total Savings		\$8926.4K			\$2221.0K		



