Culture – The Lynchpin for Safety – So What? Now What?

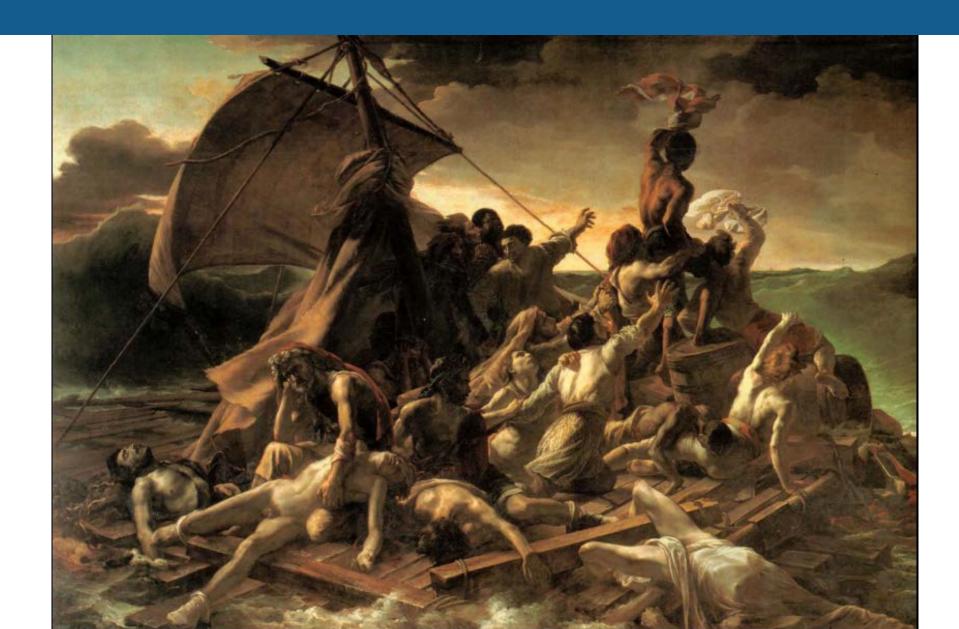
Bill Rigot
Fluor Corporation, Technical
Support Services

FLUOR





The Raft of the Medusa



Principles of Safety Culture Assessment

- ♦ WYLFIWYF *
 - What you look for is what you find
- ♦ WYFIWYF *
 - What you find is what you fix
- ♦ WYSIATI **
 - -What you see is all there is

* Sidney Dekker
* * Naj Meshkati

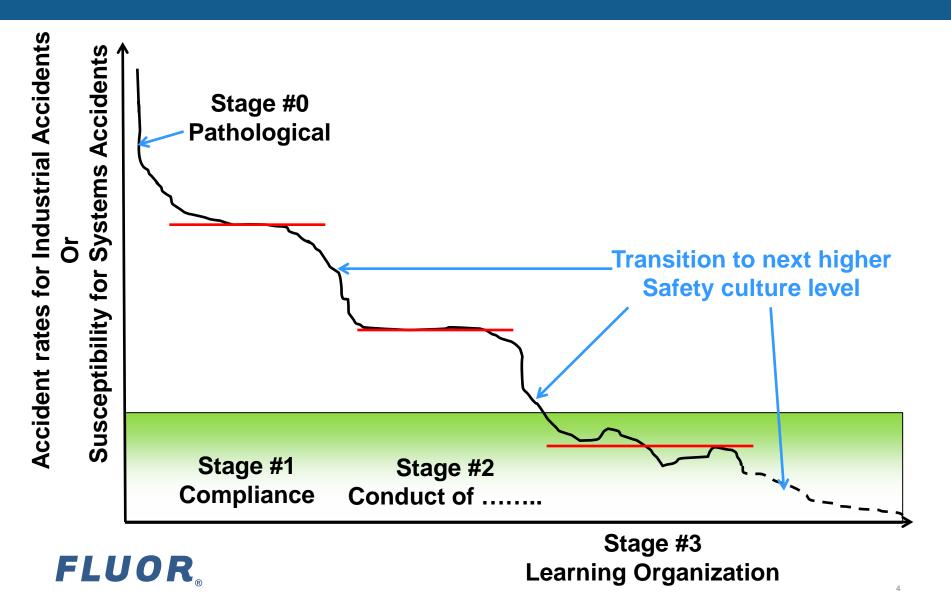


Cultural Maturity Model

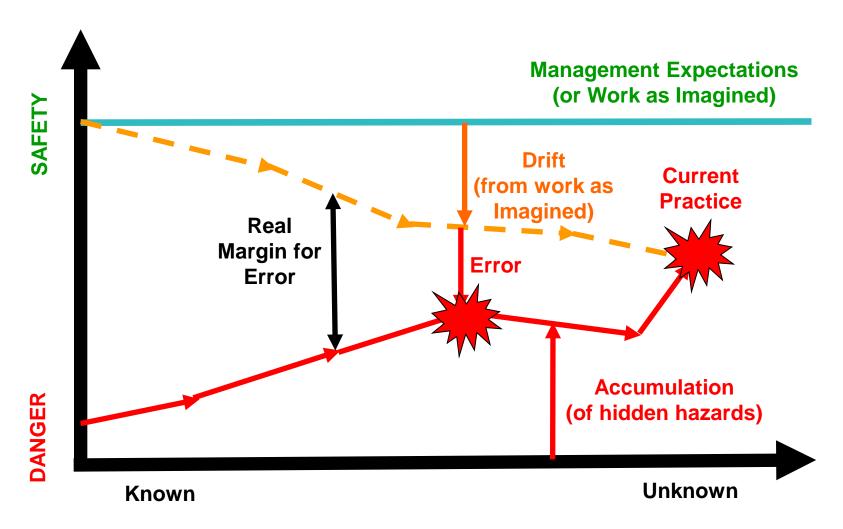
- Described in IAEA TECDOC 1329
- Three levels of cultural maturity
 - Safety based on rules and regulations (Compliance)
 - Safety as an organizational goal (Conduct of.....)
 - Safety can always be improved (Learning)



Improvements in Safety for Each Stage of Safety Culture Maturity



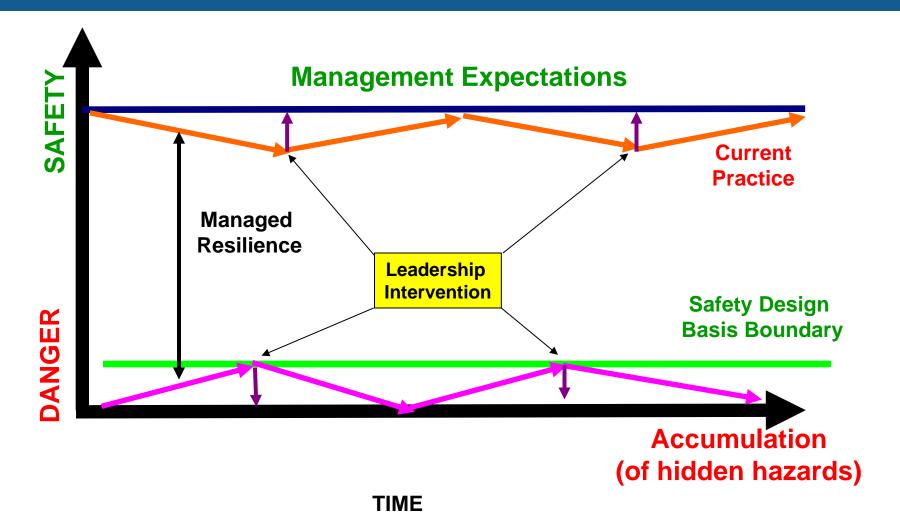
Drift and Accumulation* - Compliance Model





^{*} Source: Muschara Error Management Consulting, LLC. Used with permission 2012

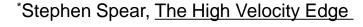
Drift and Accumulation - Conduct of Operations Model





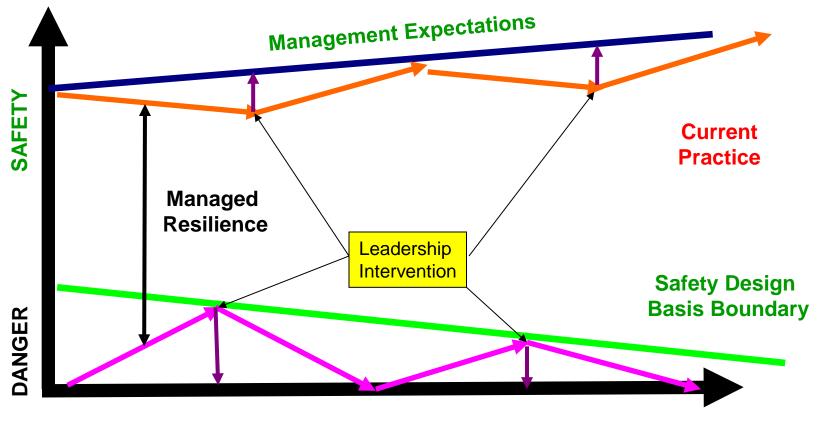
Capabilities of High Reliability Organizations*

- Seeing problems as they are
 - Focus on system design and transparency to see problems
- Swarming and solving problems as they are seen
- Spreading new knowledge
- Leading by developing capabilities 1, 2, & 3
 - Leadership mentoring to increase the capacity for learning





Drift and Accumulation* - High Reliability/Resilience Model



Accumulation (of hidden hazards)

TIME



Case Studies

- ♦ Commercial Refinery undergoing \$2B upgrade
- Government Shipyard that has experienced 3 fatalities in the past year
- Government Site experiencing increase in injuries and events since contract transition



Commercial Refinery

- ♦ \$2B original scope
- ◆ 100% over budget; behind schedule
- 2 project managers, 2 construction managers, 3 HSE managers in 2 years
- Tense labor relations with several unions on site
- ♦ 5000 workers every day
- Observations of HSE professionals in the field
 - HSE professionals wear red helmets and shirts to increase visibility
 - When HSE professionals enter construction site, construction workers move away from them



Government Shipyard

- ♦ 8000 employees in heavy industrial environment
- 3 fatalities in one year
- ♦ 3 shipyard commanders in 2 years
- Invested heavily in Senge 5th Discipline and Learning Organization
- Observations
 - HSE professionals wear green cross helmets
 - When they are in the field workers move toward them to tell them things they've found or to ask them questions



Government Nuclear Site

- 2 years since contract transition
- Labor issues on transition
- Different regulator
- Significantly increased scope
- Increased injury rate and heavy equipment events in past year
- Relative stability in project management leadership team
- Observations
 - ES&H department widely recognized as "owning" safety
 - ES&H initiates all JHA's, resulting in lengthy and detailed hazards and controls
 - Large gaps between "work as planned" and "work a done" (ΔW)



Two Questions Leaders Should Ask After Safety Culture Assessments

♦ So what?

- Is this a big problem?
- Can I address the culture gaps with standard management practices?

Now What?

- "If you always do what you've always done, you're always going to get what you have right now" – Conventional wisdom
- "There are no easy answers to hard problems" ADM Rickover
- Large gaps in alignment between senior leadership and front line workers usually require interventions larger than anticipated – The bad news
- Effective cultural interventions can result in rapid improvements in a company's bottom line – The good news



Safety Redefined...*

- ♦ Safety is not the absence of accidents
- ♦ Safety is the presence of defenses in your processes, procedures, and methods.
 - In short...

What we do for a living is keep failure from being successful.

Todd Conklin, LANL



Questions?



FLUOR_®

Fluor Technical Support Services

Bill Rigot william.rigot@fluor.com 706-627-7590

Bob Bandholz bob.bandholz@fluor.com 864-281-6250

