# Practical Hazardous Material Transportation Costing, Scheduling and Oversight with TCAT (Transportation Costs Analysis Tool) - 11330

#### D. Dean Newton Oak Ridge Operations, Oak Ridge, TN 37830

#### ABSTRACT

Turnkey Transportation Portal Integration Technologies incorporates modular based software tools that facilitate an automated, direct link between hazardous material characterization and DOT determination to expedite the requirements for packaging, preparation for shipment, and transportation of hazardous material. The Transportation Cost Analysis Tool replace multiple, orphaned pieces of software that Transportation Specialists and Facility Managers are currently using throughout the DOE environment.

TCAT enables users to input characterization data and expeditiously determine the DOT proper shipping name, type of container needed to transport the waste to the end disposal site as well as determine if the waste meets the disposal facility profile limits. In addition, the system will perform Waste Class calculations, generate the 741 form and backup information for NMC&A and the facility management aspect will keep track of the facility factions. It will replace the need for a up loader tool (for larger shipments), a rad calc. type spread sheet, UHW manifesting software, BoL sheet, includes exclusive use forms, ERG guide information. TCAT will link up with the LWSG NTS program for Nevada Test Site shipments. In addition, it has the ability to prints Hazardous waste, Non-hazardous, NTS labels, etc..

The application guides the user toward the most economical packaging, transportation and disposal scenarios thus reducing change orders and requests for equitable adjustments due to manual decision making processes.

#### INTRODUCTION

Turnkey Transportation has developed a comprehensive costs estimating tool for transporting hazardous materials. TCAT (Transportation Costs Analysis Tool) provides an interactive framework for estimating and comparing the total costs involved with transporting hazardous materials. The system calculates costs against various forms of transportation modes available using simple, user provided data. These calculations are based on waste volumes, packaging requirements, on-site logistics, and destination site logistics. These include packaging and loading costs, radiological surveys, demurrage and trans-loading of the shipment. There are constraints within the system with limits to Percent (%) Enrichment and Grams per Package on campaigns.

TCAT solicits you to enter the location of the waste generator and the disposal facilities location in which you are wanting to ship to. TCAT also takes into account the most economical transportation methods based on the generating site and the destination facility, i.e. Rail vs. highway vs. onsite disposal. TCAT can also provide your cost "cradle to grave" in addition to your total transportation costs. All fees associated with transporting hazardous materials across state lines are also included in the transportation costs. The system calculates number of shipments using supplied and volumes based on historical or user defined material densities from existing D&D and shipping activities. There are constraints in the

application to refine transportation options based on Package Type, Material Description and DOT Classification.

The transportation of waste is the movement of waste over a specific area by trains, tankers, trucks, barges, or other vehicles. The types of waste streams that can calculate range from municipal garbage to radioactive or hazardous wastes.

Several modes of transportation cost options are provided for project. This application is useful for transportation professionals, planners, economists, policy analysts and environmentalists. Once the waste streams have been identified for the different competing alternatives, the objective is to calculate the total life-cycle costs for each alternative. Because dollars spent at different times have different values to project stakeholders', the projected activity costs for a project alternative cannot simply be added together to calculate total life-cycle cost. TCAT gathers negotiated tender rates as well as regional labor rates to ensure the formulas are as accurate as possible. TCAT allows Governing agencies the ability to quickly estimate a building or a project's total cost of disposal for long term planning and budgeting purposes. TCAT demonstrates how easily cost estimates can be applied to specific planning and policy decisions when scoping a project.

TCAT has been tested against actual data from Q1 and Q2 2010 for the K25 building D&D at the East Tennessee Technology Park in Oak Ridge, Tennessee.

The results showed that the original estimated net volumes per load were higher than actual. We were able adjust the calculated net volume to equal actual and define the difference both in number of shipment and cost, demonstrating potential opportunities for improving performance.

TCAT incorporates the limited user defined data elements and creates a schedule based on the type of material and suggested packaging and transportation method. It then aggregates general labor rates associated with handling and packaging of the hazardous materials and feeds the total cost estimates. The scheduling module allows you to view the number of FTE's (Full Time Employees) type and quantity of transportation method suggested for use and number of turns per day they must complete in order to meet the suggested schedule.

TCAT makes use of the calculated baselines for scheduling purposes; it accepts a direct feed from the RFITS program (Radio Frequency Identification Transport System). This allows TCAT to receive updates to actual shipments on a real time basis. This can be access from a remote website or mobile device allowing an individual to see data points about a specific or multiple waste profiles, projects, contractors, or DOE sites.

The Radio Frequency Identification Transport System (RFITS) uses RFID handhelds to write shipping data to passive RFID tags mounted to assets identified vehicles, B25 boxes, drums, etc. Automated unattended waypoints automatically identify vehicles at designated checkpoints along a pre-defined route, thus giving the system visibility into real-time material tracking in locations where infrastructures may be non-existent. Encrypted tag data is captured by the RFID towers and transferred to a centralized RFID middleware system. The RFID middleware system applies filtering, formatting and logic so the data can be processed by the backend system like ATMS, etc... RFITS provides enhanced transportation logistics

through advanced shipping notices and calculated times of arrival for shipments entering the disposal facility.

TCAT can receive this data feed and aggregate specific performance metrics which are viewable from a web browser or custom application launched from a Blackberry of iPhone. This allows a flow up of data to ensure projects are on schedule and executing within the defined scope.

### TCAT OPERATIONS

TCAT was developed as a direct result to accurately estimate packaging and transportation activities associated with D&D efforts across the complex. As operational costs continue to become an area of increased scrutiny, the cost of correctly identifying the correct packaging supporting the characterization efforts as well as the most cost effective mode of transportation for a project is critical in maintaining continuity of operations and financial sustainability as DOE continues to support its mission.

With an ever increasing focus to support Executive Order 13514 and other environmentally sustainable initiatives, TCAT will support an integrated, automated process for collecting and analyzing cost effective solutions for packaging and transporting hazardous materials in addition to supporting pre-defined handling, packaging and transporting templates based on past performance across the DOE complex. Using TCAT will drive personal and organizational behavior changes to across the complex as a fundamental strategy to reduce energy use, increase performance and increase data quality. This will be accomplished by addressing policy, procedural and operational challenges that limit adaptability for sustainable system integration.

Capturing data electronically and tracking volumes and density factors based on standardized formulas allows DOE to data mine sites, contractors, projects or buildings contributing to improved data quality which will inform operations with timely information, thus improving the decision making process. Once TCAT collects and aggregates data, the system will segregate characterized materials into reportable statistics supporting Waste Diversion, percentages of recyclable or reusable materials as well as report cost comparisons supporting waste diversion costs vs. disposal cell expansion costs.

TCAT will exist in the Enterprise Architecture as a service oriented architecture accessible through a cloud computing architecture. Both RFITS and TCAT will follow this support model and aggregate data from supporting sites.

### **TCAT Integration with RFITS**

Once you have created an account within the system, you can access it from any web browser. TCAT combines the success of RFITS –Radio Frequency Identification Transport System – by allowing a real-time data feed from projects using RFITS. This allows TCAT to receive information regarding actual volumes and weights in real-time from projects across the DOE complex.

The combination of TCAT and RFITS will build upon existing efforts to strengthen environmental, energy and transportation management initiatives. TCAT becomes the light weight project management tool which collects limited information needed to rollup data to DOE. TCAT would not replace or compete with performance measuring COTS packages that Prime contractors would have integrated into

their business processes; it would merely integrate or compliment existing systems. This same scenario is representative of how RFITS would provide an 'in-the field' extension of systems like ATMS and other shipping systems.

As TCAT captures a baseline for packaging and transporting hazardous materials, RFITS feeds it with daily actual rolling data up to an integrated dashboard or reports for senior management and DOE representatives.

### TCAT SCREEN SHOTS

#### Login Page (Example)

TURNKEY Transportation Services, LLC	TCA ortation Cost Analysis Tool	r
Powered by TURNICEY Transpartation Services, ILS	Login User Name: * Password: * Log In Create Account * indicates a required field Copyright © 2009-2010 Turnkey Transportation Serv	rices, LLC

#### Create Account Page (Example)

TURNKEY Transportation Services, IIC Transport	tation Cost Analy	TCAT
	Create Account	
	Sign Up for Your New Account	
	User Name:	
	Password:	
Confi	ïrm Password:	
	E-mail:	
Secu	urity Question:	
Sec	curity Answer:	
	Create User	
Powered by TURNKEY Iranspartation Services, IIC		Copyright © 2009-2010 Turnkey Transportation Services, LLC

# Account Creation Confirmation Page (Example)

TURNICEY	TCAT
Transportation Services, ILC	Ttation Cost Analysis Tool
Powered by TURNKEY Transpartation Service, IIS	Complete ur account has been successfully created. Continue Copyright © 2009-2010 Turnkey Transportation Services, LLC

# **Disposal Site Selection** (Example)

Shipment Information	on	Generation Site:	Disposal Site:
Package Type:	Select		Clive
Material Description:	Select	Celina Byrdstown Pine Knot	Harrogat NTS
Material DOT Hazmat Classification:	Select	Divingston	New Tazewell Rogersville
Fissile Material:	Select 💌	PLa Follet	te with the stand
Percent (%) Enrichment:		Algood	Morristown Jc
Grams Per Package:		Cookeville Clinton	Jefferson
Total Volume to Ship (CY):		lie Crossuille Fairfield Oak Ridge	25W Newport
Schedule (No of Days):		Sharta	Knoxville
Total Shipping Weight:		Rockwood Lenoir City	Seymour Pigeon
Rail Service (check all that a Existing service ons Repair existing serv	pply) te? ice? How many ft?	nville OLOUdon Maryvil Sweetwater Dayton Madisonville COOGUPEniaco Athens	le Gatinburg We Great Smoky Mountains National Park Waynesville
Analyze Now	How many ft?	Etowah 2	VMap data ©2010 Gooğle - <u>Terms of Use</u>

### Generation Site Selection (Example)

Shipment Information	on	Generation Site:			Dispos	al Site:
		Select	-		Clive	•
Package Type:	Select	Select	spura		Linkeid	Tannain T
Material Description:	Select	Argonne National Laboratory Bettis Atomic Power Laboratory		OHarro	ngate	Church H
Material DOT Hazmat Classification:	Select	Brookhaven National Laboratory Bryan Mound SPR Site	5	New Tazewe		Rogersville
Fissile Material:	Select 💌	East Tennessee Technology Park	La Folle	tte with the	al al	chill
Percent (%) Enrichment:		Fermi National Accelerator Laboratory (Fermilab) Hanford Site	S. P. A	and i	Morristow	n 81 Greenev
Grams Per Package:		Idaho National Laboratory Knolls Atomic Power Laboratory	0	Jeffersor	6	Ne O
Total Volume to Ship (CY):		Lawrence Berkeley National Laboratory	0	and the second	25W New	port
Schedule (No of Days):		Los Alamos National Laboratory	gut 75	Knoxville	Stream,	
Total Shipping Weight:		Mound Plant	200	Seymour	Sevierville 4 Pigeon	2 8 7
Rail Service (check all that a	pply) ite?	Nevada Test Site Oak Ridge National Laboratory Pacific Northwest National Laboratory Paducah Gaseous Diffusion Plant	Maryvi	lle Gatli Great S Mount	Forge nburg moky ains	We
Repair existing serv	ice? How many ft?	Pantex Plant Portsmouth Gaseous Diffusion Plant	< ,7	Nationa	Park	Waynesville
Install new service?	How many ft?	Sandia National Laboratory Savannah River Site	1	Map data ©	2010 Google	Terms of Use
		Waste Isolation Pilot Plant				
Analyze Now		Y-12 Plant Other				

### Mapped Route (Example)



### Package Type Selection (Example)

Shipment Informati	ion	Generation Site: Hanford Site	•	Disposal Site: EMWMF
Package Type:	Select		Man Cotallita	Livbrid Torroin
Material Description:	Select	Couver Over the contract of th	widp Satellite	Hybrid Terrain
Material DOT Hazmat Classification:	Excepted Sift-Proof	Seattle Apokane Washing/on Montana	North Dakota	
Fissile Material:	Type A	Portland	Minnesota	1
Percent (%) Enrichment:	Type A - Fissile	Oregon	South Wi Dakota	sconsin Michigan
Grams Per Package:		Idaho Wyoming	STRY West	Chicago Detroito Buffalo
Total Volume to Ship (CY):		San Lake	Nebraska oOmaha	Clevelando Penns
Schedule (No of Days):		Nevada Denver	Lincoln Annsas	Philac
Total Shipping Weight:		Stockton rancisco California	Kansas Missouri Wichitao	Kent By Virgin
Rail Service (check all that	apply)	Bakersfield	Oklahoma Arkansa	Tennessee North Carolin
Existing service on	site?	Arizona New	Min	Atlanta South
Repair existing ser	vice? How many ft?	POWERED BY TIJUANA O Mexicali	Dallas Wils	Alabama
Install new service	P How many ft?	Google Ensena filap data @2010 AND; Europ	Texas a Technologies, Geocentre Co	Georgia nsulting, INEGI - Terms of Use
Analyze Now				

#### Material Description Selection (Example)





### Material DOT Hazmat Classification Selection (Example)

#### Fissile Material Selection (Example)



# **Total Volume to Ship**

### (Example)

				JUST Analy	313 1001		
						Welcom	e ssanders - Log
hipmeı	nt Information		Generation S	Site: ational Laboratory	<b>•</b>	D	Disposal Site:
ackage Ty	pe: General	Design (173.410) 💌	A. P. A	Win	nipeg Map	Cotallita L	whrid L Torroin
laterial De	scription: Construc	tion Debris 💌	1 <u>+ 220 + </u>		Map		yond Terrain
laterial DO	T HazmatSelect-	-	angel	North	my		A New York
issile Mate	rial:Select-		Mor	ntana Dakota	Minnesota	A STANKY	Montréal
ercent (%)	) Enrichment:			South	Minneapolis Wisconsin		Ottawa
irams Per	Package:	1	Idaho	Wyoming	Handrey Milwaukee	Aichigan	New York
		1	Blake		lowa Chicago	Detroito Buffalo	A
otal Volum	e to Ship (CY): 100000		VOIR .	Nebraska	O marsha	Cleve Shirl O	neuluania VIV
otal Volum	le to Ship (CY): 100000		ada	Nebraska	Kansas Illinois Ind	iana Ohio Phi	iladelphia
otal Volum chedule (N otal Ship Rail Servic E:	e to Ship (CY): 100000 No of Days): ping Weight: 159,300,000 lk e (check all that apply) cisting service onsite?	)S	ada Utah Otas)Vegas Arizona Riverside OPhoe	Nebraska Denver Colorado Albuquerque New Mexico D	Arkansas Illinois Ind OV Sticuus S Missouri Arkansas Tenne allas Mississippi	iana Ohio Phi West Virginia entucky Vir ssee No Carc Atlanta O Carco	a District of
otal Volum ichedule (N rotal Ship Rail Servic E R R I r Analyze N	e to Ship (CY): 100000 Io of Days):	nany ft?	ada Utah OLasiVegas Arizona Riverside OPhoe Promotectical Coordination	Albuquerque New Mexico Juarez	Allep data 202010 AVIC Ed	Atlana Ohio Phi West entucky Vir ssee No Carc Carc Georgia ropa echnologie	nedvania liadelphia O rth Dina a District of Columbia s, NEGI-Terms of U
otal Volum ichedule (N iotal Ship Rail Servic E E R R Ir Analyze N Analyze N	In the to Ship (CY): 100000 In of Days): In the second se	nany ft?	ada Utah Otas Vegas Arizona Riverside OPhoe Profilence OPhoe	Nebraska Denver Colorado Albuquerque New New New Juarez Texas	Alap day a 2000 ANG Eu	Atlanta Chio Pen West Virginia entucky Vir Ssee No Carc Atlanta South Georgia ropa Technologie	nestrania liadelphia O riginia bilina a District of Columbia s, NEGI - Terms of L
otal Volum chedule (N otal Ship Rail Servic E R R Ir Analyze N Analyze N	e to Ship (CY): 100000 Io of Days):	nany ft?	ada Utah Otas Vegas Arizona Riverside OPhoe Profiledrigal Coool Coool	Nebraska Denver Colorado Kansa Wichtad Albucuerque New Mexico D Juarez Texas	Alapidaja CO10 ANC 40	iana Ohio Pen West Virginia entucky Vir ssee No Caro South Georgia ropa Technologie	iadeonia o Iiadeonia o Orinia a District of Columbia s, NEGI - Terms of L
otal Volum chedule (N otal Ship Rail Servic E: Rail Servic Rail Servic Rail Servic Rail Servic Rail Rail Rail Analyze N Analyze	In to Ship (CY): 100000 Io of Days):	nany ft?	ada Utah Ottas)Vegas Arizona Riverside OPhoe Profekterizati Cool Cool S	Aboutergue New Mexico Judrez Total Campaign Cost	Alap data 22010 AVE Eu	Alana Ohio Jiana Ohio West West West Seee No Caro Carolin Georgia Toba Technologie Sched Cont	reducation rginia rth Dia a District of Columbia s, NEGI-Terms of U
otal Volum chedule (N otal Ship Rail Servic E: Rail Servic Rail Analyze N Analyze N Analyze N	In the second se	>>s           nany ft?           y ft?           Container           Per Unit Cost           \$19,371.20	ada Utah Ottas)Vegas Arizona Riverside Of hoe Promotectical Coordination S S Per CY Cost \$171.44	Nebraska Colorado Albuquerque New Mexico Juarez Total Campaign Cost \$17,143,512.00	Alapidata 20010 AWS Education of the second	Allana Ohio Pen jana Ohio Pin West ssee No Caro Mana South Caro Georgia roba technologie Sched Cont	rth Dina a District of Columbia s, NEGI-Terms of U
otal Volum chedule (N otal Ship Rail Servic E: Rail Servic Rail Rail Rail	In the second se	DS           DS           V ft?           Y ft?           Container           Per Unit Cost           \$19,371.20           \$19,371.20	ada Utah Otas/Vegas Arizona Riverside Office S S Per CY Cost \$171.44	Nebraska Colorado Albuquerque New Mexico Juarez Total Campaign Cost \$17,143,512.00	Kansas Illinois Ind Cov St Louis Missouri Missouri Mississippi Alabi	Atlanta Sched Cont Sched Cont 0 0 0 0 0 0 0 0 0 0 0 0 0	Independent Indep
otal Volum chedule (N otal Ship Rail Service Rail Service Rail Rail Rail Highway	In the set of the set	DS           Damy ft?           y ft?           Container           Per Unit Cost           \$19,371.20           \$19,371.20           \$4,982.14	ada Utah Otas/Vegas Arizona Riverside OPhoe Profilemental Coort S Per CY Cost \$171.44 \$171.44 \$198.44	Nebraska Colorado Albuquerque New Mexico Juarez Total Campaign Cost \$17,143,512.00 \$19,843,863.62	Shipment Count 885 885 893*	Atlanta Ohio Pen iana Ohio Pen Virginia entucky Vir ssee Nacar Georgia ropa Technologie	Turns P/Day 0.00 0.00

# Analysis (Example)

Analy	/sis	Price List	Containers	s				
	Cam	paign Method	Per Unit Cost	Per CY Cost	Total Campaign Cost	Shipment Count	Sched Cont	Turns P/Day
Rail	Low-Sided	Gondola to Clive	\$19,371.20	\$171.44	\$17,143,512.00	885	39825	0.02
Rail	High-Sided	Gondola to Clive	\$19,371.20	\$171.44	\$17,143,512.00	885	39825	0.02
Highway	Dry Van to	Clive	\$4,982.14	\$198.44	\$19,843,863.62	3983*	55762	0.07
Highway	Flatbed Tra	ailer to Clive	\$4,754.44	\$194.22	\$19,421,887.40	4085*	57190	0.07

# Price List (Example)

Analysis	Price List Containers
Price	Description
\$165.00	Install New Track (Cost Per Linear Foot)
\$150.00	Repair Track (Cost Per Linear Foot)
\$683.10	Low-Sided Gondola Rental Rates Per Month
\$683.10	High-Sided Gondola Rental Rates Per Month
\$14,776.21	Gondola Line Haul from ETTP to Clive
\$872.85	Loadwrapper for Gondola
1 2 3 4 5	

# Containers Page (Example)

Analysis Price	List Containers			
Transport Mode	Transport Type	Total Payload (lbs)	Max Payload (CY)	Per Intermodal
ow-Sided Gondola	Rail	180000	113.0	0
igh-Sided Gondola	Rail	180000	113.0	0
i-Modal Articulated Flatcar	Rail	228000	143.1	18
rticulated Flatcar	Rail	389400	244.4	41
atbed Trailer	Highway	39000	24.5	0
ry Van	Highway	40000	25.1	0
ntermodal Van	Highway	34000	21.3	0
ump Truck (18cy)	Highway	40000	18.0	0
ump Truck (18cy)	Highway	40000	6.5	0
ump Truck (18cy)	Highway	40000	6.5	0