





Sellafield Ltd is owned by Nuclear Management Partners and operates on behalf of the Nuclear Decommissioning Authority



Dr. Todd Wright Managing Director Sellafield Ltd

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#### Who We Are...

Nuclear Management Partners is the *only company in the world* with experience and expertise in each of Sellafield's core functions:

Reprocessing

**Decommissioning** 

**Spent Fuel Management** 

**Waste Management** 





- Largest and safest DOE-EM contractor
- Leader in high-level waste remediation
- Leading engineering, construction and technical services firm



- Leading UK nuclear engineering and project management company
- More than 40 years involvement in West Cumbria and Sellafield



- World leading civil nuclear fuel cycle operations
- Involved in each phase of the nuclear fuel cycle







# We are turning the Corner...

	November 2008	Today
		turning the corner
Project Delivery	<ul> <li>Projects behind schedule and/or over budget</li> </ul>	<ul> <li>Key projects on schedule and within budget</li> </ul>
	<ul> <li>Slow progress in high hazard reduction</li> </ul>	<ul> <li>High hazard projects beginning to hit milestones</li> </ul>
Value for Money	•Low Productivity	•\$365m cost savings for 2011/12 alone
	<ul> <li>Inconsistent emphasis on cost saving and efficiency</li> </ul>	<ul> <li>Productivity Improvements realised in SMP, THORP</li> </ul>
Asset Care	Performance unreliable	•Implemented systemised steps to re- establish Plant Performance
Culture	•Process culture focussed on paperwork instead of performance	•Moving towards a Performance Culture
Safety	Unacceptable LTA rate     Poor Environmental record	<ul> <li>Demonstrated we can deliver sustained LTA free periods</li> <li>Improved Environmental Performance</li> </ul>







## We are focussing on Achieving Key Milestones...

2008

2009 2010



NMP assumes contract



Final
Capenhurst
demolition
completed



5,000<sup>th</sup> container of HLW vitrified



Highly active waste shipped to Japan



Highly active waste shipped to Netherlands



Skips removed from Pile Fuel Storage Pond



Liquid waste transferred from aging silo



PCM retrieved ahead of schedule



Historic radwaste cleaned up



6,000<sup>th</sup> tonne of fuel sheared at Thorp



Completion of MOX fuel assemblies



Calder Hall asbestos removed



SPRS finished ahead of schedule



Purge unit installed in historic pond



Pond purge begins operation

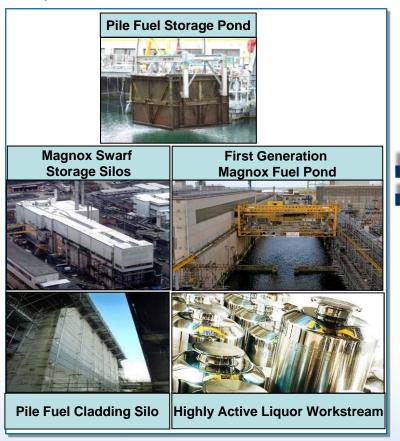






### We have made the high hazard programmes our top priority

The Highly Active Liquor and four Legacy Pond & Silo Programmes represent . . .



More than 90% of the nuclear hazard potential on the Sellafield Site

22% of all site programs

35% of the total site costs during next 4 years

77% of the major project costs during next 4 years

....which is why we are accelerating







# ...and we are making Progress...



Pile Fuel Storage Pond

- Removed 16 skips from the pond
- Construction of Buffer Sludge Store complete



Pile Fuel Cladding Silo

- Preparatory work and foundations complete for construction of Retrieval Facility
- Passive Off-Gas System installed and operational



Magnox Swarf Storage Silo

- Removal of around 30,000 Ci of liquor activity from the facility
- Universal Mixing Vessel Rig installed and operational



First Generation Magnox Storage Pond

- Isolation and removal of Redundant Effluent and Sludge Pipes
- First ILW waste removed from the Sludge Settling Tanks

186m<sup>3</sup> of activity bearing liquor removed – risk reduction







# We are vitrifying and returning high level waste...

 Minimising Highly Active Liquor stocks by Vitrification

 First return of High Active solid waste from the UK to overseas customers







Highly Active Waste Flask for overseas return





# We are striving to deliver Construction Projects on time and to schedule...both of these projects were in distress in November 2008...



#### **Sellafield Product Residues Store**

- World-class storage facility for fissile nuclear material
- Construction completed ahead of schedule and under budget
- Improving security and reducing proliferation risks
- Active commissioning phase underway



#### **Evaporator D**

- Highly Active Liquor Evaporator
- Will support reprocessing, cleanup, and hazard-reduction missions
- Largest nuclear construction project in the UK
- On schedule to deliver project















# We have dramatically improved Sellafield Mixed Oxide Fuel Manufacturing Performance...

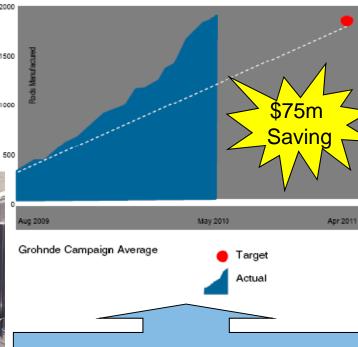
- Significant performance improvements since November 2008
  - Highest throughput
  - Most ever pellets per shift, per month, per year
  - Most ever rods per shift, per month, per year
  - Most ever Fuel Assemblies per year
- Delivered 16 mixed oxide fuel assemblies ahead of schedule
- Significant investment by Japanese Utilities to build a New Rod Line











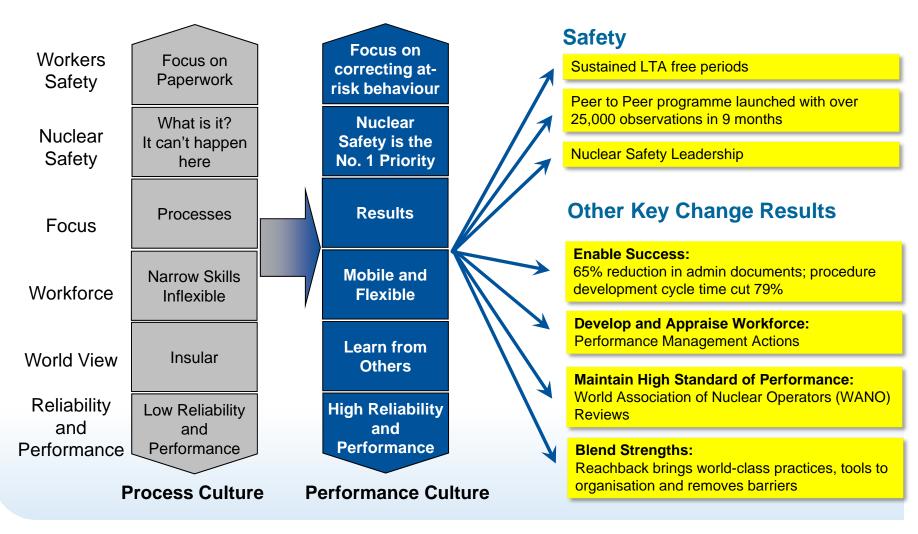




Significant production improvement



## We are building a High Performance Culture...









# Many Challenges lie ahead...

- Realising efficiencies and providing greater value for money
- Workforce transitions
  - Agile workforce Mobility
  - Culture change Learning Organisation
  - Disciplined operations Nuclear Safety
- Advancing high hazard reduction
- Asset management improvements
- Sellafield MOX Plant upgrades







# ...but we have a long term plan...

Years 4&5 - Long Term Sustainability C Output based performance S 0 A • Ready for potential new missions N Е Ν Υ Years 2&3 - Visibly Deliver Value U 0 & High Hazard Reduction U S Optimise assets Ε N Continue efficiencies V M R R 0 **Year 1 – Enable Accelerated Delivery** 0 Ν V М • Strengthen the base Ε Е M N Create bias for change Ε • Drive efficiencies N **Disciplined Professionalism** 



...aligned with our Customer







# and we have the Proper Focus





**Deliver Safely** 

# Deliver with Confidence





Deliver Hazard and Risk Reduction





Deliver Value for Money and Efficient Operation





