## LLRW Disposal Update

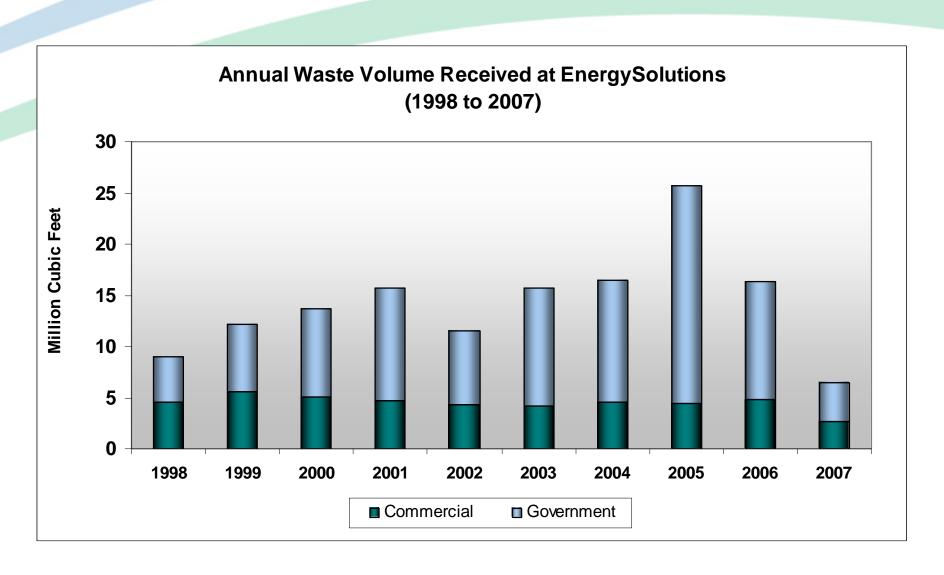
February 26, 2008

Dan Burns
Technical Services





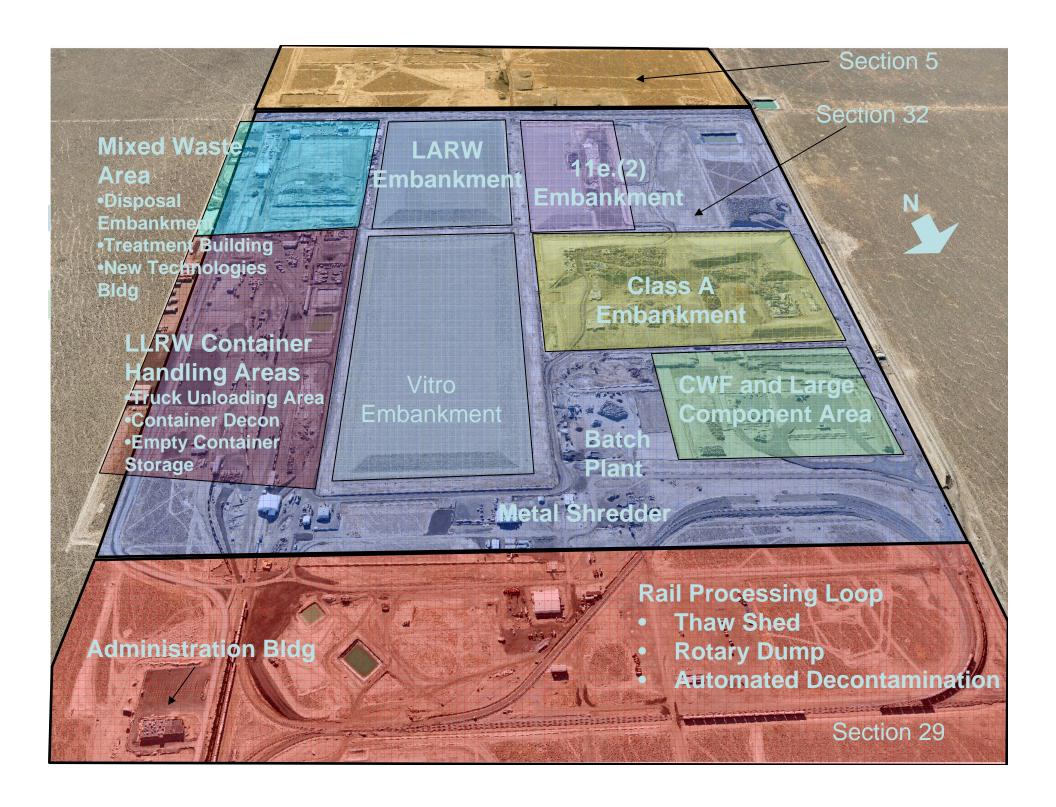
## **EnergySolutions Waste Volumes**



## Utah's West Desert







## **Clive Disposal Capacity**

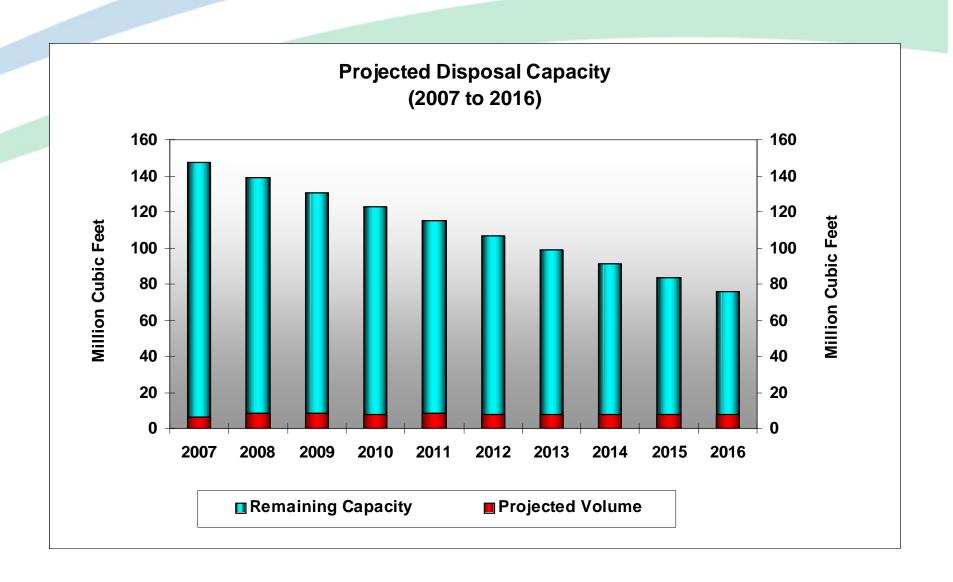




Remaining Clive Capacity
LLRW - 154 Million ft<sup>3</sup> MLLW - 9.5 Million ft<sup>3</sup>

### Clive LLRW Disposal Capacity







### **Transfer Station Operations**

- Commodity DAW and Metals "Commercially Certified" for Clive disposal replacing Incineration and Compaction
- Replaces the Alaron IRF
- Customer Benefit:
  - Speed of processing/disposition (less than 45 day average to disposal)
  - Reduced Price under "Easy Ship" Service Line
- Transfer Station Commissioned September 2006
  - 40' long 12' high Container Pit Installed in Metals Building



## "Super Gons"





6,250 ft<sup>3</sup> Capacity



## "Super Gon" (Equivalent Volume)



One Super Gon shipment is equivalent to...



six truck shipments with Cargo Containers or...



#### nine intermodals



# Waste Acceptance Documents



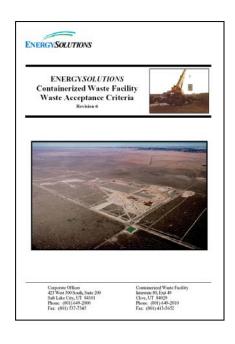
#### All documents available online at www.energysolutions.com

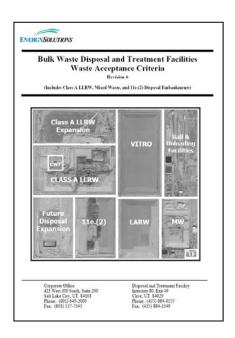
Radioactive Material License #UT 2300249

Containerized Waste Facility – Waste Acceptance Criteria, Rev 6 (Class A LLRW, > 200 mR/hr pkgs)

Bulk Waste Disposal and Treatment Facilities – Waste Acceptance Criteria, Rev 6 (Class A LLRW, < 200 mR/hr pkgs)







## Large Component Management















# Containerized Waste Facility











## Mixed Waste Stabilization



- Stabilization of RCRA metals by mixing reagents with waste
- Shredder used for debris prior to stabilization
- Desire soil-like treated waste stream for disposal
- Treatability study performed during approval of waste profile

## Macroencapsulation



- Radioactive Lead Solids
- Alternative Treatment Standard for Hazardous Debris (40 CFR 268.45)
  - > 60 mm particle size (tennis ball)
  - "Primarily" debris in the package
- MACRO Vaults Large Components









## Mercury Treatment



- Low Subcategory Mercury (< 260 ppm)</p>
- Stabilization to meet concentration based treatment standard of 0.025 mg/L TCLP
- ➤ High Subcategory Mercury (≥ 260 ppm)
  - Utah DSHW granted site-specific Treatment Variance



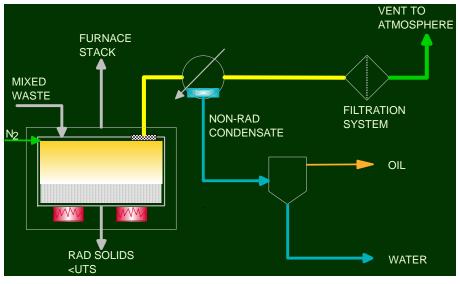
- Elemental Mercury Contaminated with Radioactive Materials
  - Radioactive Material License and RCRA Part B Permit have been amended to receive and treat elemental Hg via AMLGM
  - Permitted new mixer at Treatment Facility for elemental Hg
- Alternative Treatment Standard for Hazardous Debris MACRO
  - Elemental mercury should be removed to the extent practical such as draining pumps, hoses, pipes, etc. and wiping excessive mercury from external surfaces
- Mercury contaminated "debris" may be macroencapsulated

# Vacuum-Assisted Thermal Desorption



- Separation of organics for further treatment
- Incineration of condensate (organic liquid)
- Verification of residue for LDR compliance and final disposal
- Currently operating under Interim
   Operation Status until final permit is issued by the Utah DSHW





## Liquid Solidification



- Utah Administrative Code (UAC R313-15-1008)
  - "Solid waste containing liquid shall contain as little freestanding and non-corrosive liquid as is reasonably achievable, but in no case shall the liquid exceed one percent of the volume"
  - Liquid waste is greater than 1% free standing liquid by waste volume
- Solidification and/or treatability study performed on liquid waste streams
- Process tanker trucks up to 20,000 gallons per day



### Exit 49 - Clive Services





# Exit 49 — Clive Services Treatment & Disposal





