

MONITORING AND PREDICTING WORKER RISK

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ABSTRACT

The purpose of this work was to identify current methods being used in the DOE Complex to measure, document, evaluate, and to ultimately reduce worker risk over the long term and to develop and evaluate a method that could be used to predict the risk to workers for future, planned work. As worker risk is reduced, the risk to both the local community and environment is also reduced. The cost to perform the work could increase as safety issues are addressed. However, the relative importance of protecting the worker while performing the required tasks must be maintained.

Methods of measurement and documentation of risk and hazards to workers include the development and completion of job hazard analyses, the development of relative risk factors for different tasks, the performance of workplace safety walkthroughs, and the direct communication with the workers. All of these concepts are included in the process of integrated safety management. These have been implemented in the process used at Pacific Northwest National Laboratory (PNNL) (Refer to <http://integratedesh.pnl.gov/links.htm>) and other DOE laboratories.

Safety metrics or performance measures are used to document the level of safety on each of the DOE sites. These can include items such as the total number of work-related recordable incidences, number of lost workdays, number of restricted workdays, incident case rate, number of reportable skin and personal clothing contamination incidences, number of occurrence reports, etc. Following these over time allows conclusions about which risk reduction steps make a difference. The system used by the DOE to document the accident statistics is the Computerized Accident/Incident Reporting System (CAIRS). Strengths of this type of statistical system include: 1) Data from all DOE sites are available; 2) Relative hazard weighting factors are standardized; and 3) Comparisons can be made between projects, programs, and facilities on a single site or between sites. Weaknesses include: 1) Near misses are not recorded; 2) The system does not grade within severity of injuries; 3) The system ignores proactive steps; 4) The focus is on acute accident situations, not chronic illnesses; 5) Record-keeping rules may not be consistent across the DOE Complex; and 6) Not all accidents are reported; so, some data are left out of the database.

The CAIRS can also be used to “predict” the level of worker risk for future tasks. It has been shown that the equation used for the cost index (or relative physical hazard index) can be used for a baseline year and the level of risk in future years estimated based on labor and relative hazard risk factors. This is the preliminary model used to estimate the risk to workers on an example (real) project over the next 20 years.

Conclusions from this study include: 1) Worker safety on DOE sites does appear to getting better but in some areas the data show what could be interpreted as a plateau in improvement; 2) Statistical reporting systems like CAIRS have strengths and weaknesses, which must be understood to interpret the performance indicators; 3) Behavior-based principles that increase worker involvement as part of an Integrated Safety Management System appears to enhance the process; and 4) The methodology developed to predict the risk to workers for future tasks shows promise.

INTRODUCTION

The purpose of the work described in this report was three-fold:

- to identify methods that are currently being used in the Department of Energy (DOE) complex to identify and control hazards/risks in the workplace;
- to evaluate those methods in terms of their effectiveness in reducing risk to the workers; and
- to develop a preliminary method that could be used to predict the relative risks to workers performing proposed tasks using some of the current methodology.

The methods identified and discussed apply more to high-risk workplace environments than low-level risk tasks, projects, or programs.

As worker risk is reduced, the risk to both the local community and environment is also reduced. The cost to perform the work could increase as safety issues are addressed. However, the relative importance of protecting the worker while performing the required tasks must be maintained.

Although the Department of Energy (DOE) has been engaged in the cleanup of its former nuclear weapons sites for more than a decade, most of the actual labor involved in remediating these sites lies in the future. Within the next 30 years, DOE will remediate thousands of waste sites across the DOE complex. A major concern will be the protection of thousands of workers engaged in the remediation activities. Although there will always be risk to the worker in remediation activities, the goal of DOE and its contractors is to minimize the risk and to do whatever can be done to make the workplace as safe as possible.

DOE and contractor upper management support worker safety. All sites are safety-conscious, all sites are installing or upgrading their Integrated Safety Management (ISM) systems, and all sites have lessons-learned programs. As one of its goals, DOE has chosen a mode of "continuous improvement" and intends to establish an excellent safety record in remediation activities. Performance indicators (or safety metrics) have been developed to track and trend the relative safety environment in the workplace. Data for these indicators are normally accumulated on a monthly basis and reported either monthly or quarterly. The statistics available from the Computerized Accident/Incident Reporting System (CAIRS) database show that there could have been a leveling off or a plateauing of some of the safety parameters in the past and suggest that it may be occurring again. Work currently is continuing to identify and/or establish leading performance indicators and interpretive methods. Thus, further advances can be made in the sites' levels of safety.

In this paper, a background section is included to clarify the definitions of risk and ISM systems and to present a description of the current situation of worker safety in the DOE complex. In the methods section, ways to enhance the ISM systems are discussed. These include incorporation of behavior-based safety principles, development of relative risk factors, and the use of leading performance indicators. The results section focuses on a specific example of a simple model that uses "real" data to predict what the risk for an on-going project could be over the next 15 years using labor-related information. Adjustments using other factors are also discussed. Conclusions made include the fact that it is clear that DOE and DOE-contractor management supports safety and it does appear that worker safety environments are improving. As the enhancement methods discussed in the paper are incorporated, the situation will only improve more. The predictive model presented is a simple one but looks promising. Work is currently being performed to incorporate the other parameters listed to create a more complex model.

BACKGROUND

Risk Defined

In general terms, risk can be defined by the following equation:

$$\text{risk} = \text{severity} \times \text{probability} \quad (\text{Eq. 1})$$

where severity relates to the consequences or the impact of the effect of a specific activity that could occur, and probability is the likelihood of a specific activity or an adverse effect occurring. The greater the potential consequences of an activity or the greater the probability of that activity occurring, then the greater the risk will be. Risk can also be described as the quantitative or qualitative expression of possible loss that considers both the probability that a hazard will cause harm and the consequences of that event. Hazard is the source of danger (e.g., material, energy source, and operation) with the potential to cause illness, injury, or death to personnel or damage to a facility or the environment (1). Because of the abundance and consistency of past data, probabilities of potential future events can be estimated using models. The risk of an action is zero if the action is not performed; so, if no work is done, the risk to the worker goes away. However, it is not practical to avoid all worker activity—there is a job to be done. As a part of integrated safety management, levels of risks are identified and managed such that they can be minimized while performing the required work for a reasonable cost.

ISM Defined

The identification and control of risks and hazards are important parts of any effective ISM system. As part of this project, the methods used within different ISM systems to reduce risk were evaluated for their effectiveness. It is important to know where these methods are included in the core functions and guiding principles of ISM.

Integrated safety management works ES&H requirements into the processes of planning and conducting work to effectively protect the workers, the public, and the environment. ISM involves customer expectations and requirements; institutional policies and procedures' standards of performance; roles, responsibilities, accountabilities, and authorities (R2A2s); operating procedures, work controls and delivery mechanisms; performance monitoring and improvement; and lessons learned.

Among the core functions and guiding principles that mark ISM are

- defining the work and how it is to be prioritized and accomplished
- identifying and analyzing the hazards associated with the work
- identifying and implementing the controls (including requirements) tailored to the work and hazards
- performing the work as authorized following confirmation of readiness
- assessing the effectiveness of the system and providing feedback of results to improve the process.

The guiding principles of ISM include the following:

- Management is responsible.
- Roles and responsibilities must be clearly defined.
- Competence is commensurate with responsibilities.
- ES&H priorities are balanced.

- ES&H standards and requirements are identified.
- Controls are tailored to the work.
- Work authorization is in place prior to work initiation.

The Current Situation

The deadline for implementing ISM at all sites by September 2000 is here (2). However, the maturation of this process will take place over the coming 3 to 5 years. This is the time to go from strategic development to mature operations with improved performance. The evolutionary cycle of designing improved worker safety strategies will involve development, implementation, verification, behavioral impacts, and performance results, followed by some demonstration of causal relationships. DOE expectations for ISM success will drive continuing major ES&H cultural changes and provide opportunities for deployment of enhanced approaches. The DOE and its contractors have made strides in making the workplace a safer environment and the risks to the community minimal. Some current examples of success can be found at the Hanford Site and at Brookhaven National Laboratory (3).

The DOE does recognize that true excellence can be encouraged and guided but not standardized. Therefore, DOE initiated the DOE Voluntary Protection Program (DOE-VPP) to encourage and recognize excellence in occupational safety and health protection (4). This program closely parallels the Occupational Safety and Health Administration's Voluntary Protection Program (OSHA-VPP). The VPP, adopted by OSHA on July 2, 1982, has established the credibility of cooperative action among government, industry, and labor to achieve improvement in worker health and safety. DOE-VPP outlines areas where DOE contractors and subcontractors can go beyond compliance with DOE Orders and the OSHA standards. The program encourages the creative stretch for excellence through systematic approaches involving everyone in the contractor and subcontractor workforces at DOE sites. DOE-VPP emphasizes creative solutions through cooperative efforts by managers, employees, and DOE. DOE-VPP consists of three levels of recognition: Star, Merit, and Demonstration, with Star being the highest level of recognition. Four DOE sites have achieved "Star" status: Honeywell, Inc. Federal Manufacturing and Technologies in Kansas City, MO; Westinghouse Waste Isolation Pilot Plant (WIPP) in Carlsbad, NM; Weldon Spring Site Remedial Action Project (WSSRAP) in St. Charles, MO; and Wackenhut Services, Inc., Savannah River (WSI-SR), Aiken, SC.

Figure 1 shows the influence of identifying and acting upon a safety issue or several safety issues over a number of years. The performance indicator shows the severity of safety incidents to have been lowered significantly through improved reactions to acute situations. However, though the risk has decreased, there are events happening even after the "fix" has been made to a problem.

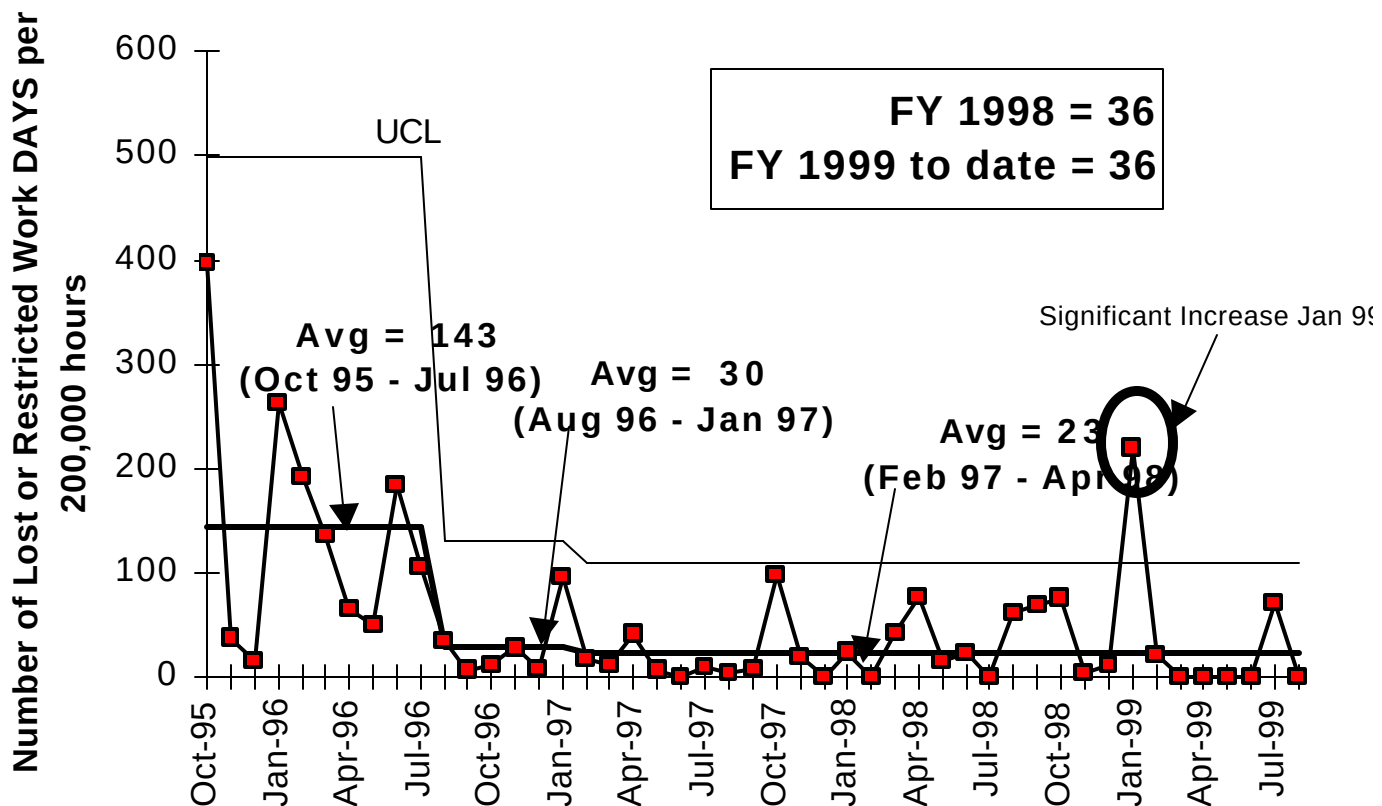


Fig. 1. Severity Rate vs Time

Figure 2 represents 15 years of DOE-wide data showing the Total Recordable Cases (per 200,000 hours) versus time from the CAIRS database. The step function in the data could be an artifact from the Tiger Team influence, which spurred better reporting. The cause of the current steady decline is unknown. It may represent the slow backsliding of contractors slowly resuming business pre-Tiger Team. However, it may also reflect the closing or slowing down of production facilities or the fact that there are fewer DOE contractor employees and fewer activities, hence, less risk and fewer reportable accidents/incident cases.

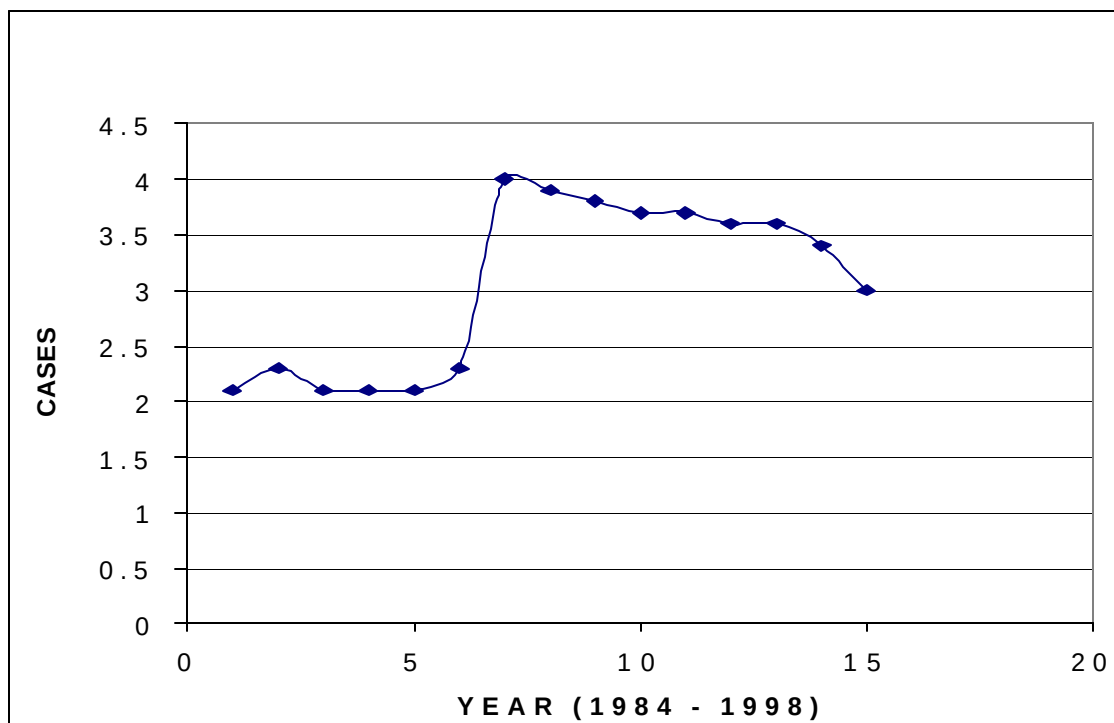


Fig. 2. Injury and Illness Cases per 200,000 Hours vs Time

Although risk levels appear to have stabilized, the potential for accidents, overexposures, contamination incidences, and releases still exists. The risk of doing any work will never be zero; however, we can strive for continuous improvement. The ideas presented here inject the concept of risk into the safety management system and evaluate methods that pursue continuous improvement. In the pursuit of continuous improvement in the lessening of risk, we identify and enhance methods that are currently used at DOE sites and introduce the relatively new concept of worker-driven behavior-based methods to reduce risks.

It has been stated that DOE has made progress in the area of worker and community safety. Examples show that when acute problems and safety concerns are addressed as they arise, safety issues can be "solved." But this approach is not effective in keeping rates low in the long run. It involves going from problem to problem, often with little or no attempt to address the root cause. Although the goal is to make the workplace safer, as Figures 1 and 2 show, incidents occur entirely unexpectedly or problems re-occur.

Therefore, a method needs to be developed to predict the relative levels of risk to the worker as he/she is performing tasks in the workplace. The tasks could be at the facility, the program, or the site level. Such

a level of prediction would allow identification of work areas that might require additional monitoring and/or control measures, additional training of personnel, or increased required surveillance.

METHODS

The methods used to reduce risks to workers must include the enhancement of existing ISM systems and the development of accurate and reliable performance indicators. The details of these methods and effectiveness in the reduction of worker risks are described below.

Enhancement of ISM Systems

Each of the areas discussed below can be directly connected to one of the core functions of ISM. Incorporation of behavior-based safety (BBS) principles assists in the performance of work – both in the short-term and long-term. Based on results seen in the field, a decrease in the number of accidents/incidents is often seen after these principles have started to be used. The development of relative hazard factors is included in the core function of identifying and analyzing the work hazards. These are also useful when comparing different tasks and making decisions on priorities (e.g., which specific safety hazards to be addressed first). The use of electronic standards based management systems is directly related to the development and implementation of controls within the ISM. The development and use of performance indicators falls under the core function of assessing the effectiveness of the ISM and the production of feedback of results to improve the process.

- **Incorporation of Behavior-Based Safety Principles**

Behavior-based safety principles systematically promote behaviors that prevent injuries. Specific behavioral safety systems may vary in form and complexity but share several common elements: targeting behaviors that impact safety, defining the behaviors adequately to measure them reliably, developing and implementing methods for measuring the behaviors for tracking and establishing goals, providing feedback, and reinforcing progress (5).

Results from safety walkthroughs and interviews with staff will quite often reveal the importance of getting the workers involved in the entire safety process. Years of research have produced methods to incorporate behavior-based principles into the workplace. In some situations, the current focus appears to be on looking at acute situations, using performance indicators to evaluate the current, or short-term, status of safety. Solutions are implemented to “fix” these items and do not look in detail at changing the overall behavior of the workers. Unless the behaviors and attitudes of the workers are changed, there is only so much a safety-improvement plan can do. One leading BBS expert, Dr. Thomas Krause, has described this situation as a “performance plateau” where even with continuing effort to improve safety, there is no continuous improvement seen (6).

Krause notes that continuous improvement in a safety program can be seen when employee involvement is mixed with the proper use of behavior and statistical science. Two factors are keys for success: 1) scientific measurement and management of all employee levels of workplace behavior, and 2) the involvement of all employees in this ongoing feedback and problem-solving process. Common management errors include the following:

- focusing measurement exclusively on the end point of the process – The result looks only at the metrics (e.g., accident frequency rate).
- blaming the employee for accidents
- going for short-term results and not looking for long-term solutions.

If a safety management system appears to have entered into a “performance plateau” and improvements in the system are required, changes can be made. However, the effects of those changes need to be tracked and evaluated in order to know when or if changes in safety are occurring because of the fixes that are being implemented. The performance outcomes of some safety metric measures can be so far “downstream” that they are unsuited for proactive monthly, or even quarterly, performance management. Indeed, the greater the emphasis on incident frequency rate, for instance, the more unreliable the metrics can become. People learn how to “make the numbers come out right.” Then, the rewards or punishments given out because of the metrics can be seen by staff as meaningless. Reporting problems (e.g., with first aid, recordable, lost-time injuries) and classification problems (e.g., making accidents look less severe than they really are) exist with the traditional safety measurement methods. Incentive programs often contribute to the abuses of the system. Krause (6) and others [see, e.g., Sulzer-Azaroff and Austin (5)] have suggested that incentive programs should be eliminated.

One method to incorporate the input from the workers into the safety management system that has not been routinely used is the use of peer-to-peer observation during actual performance of work. The observers need to be selected carefully and must be trained in the proper techniques and know the job well that they are observing. The results will assist in the continuous improvement that is being sought. This can be a key in the changing of the worker “culture” and can change an entire safety measurement and control process (6,7).

Behavior-based does not mean focusing on personal issues, which would not be an effective way to achieve continuous improvement. Krause notes that “in a well-functioning safety process (not program) individuals do increasingly feel responsible for safety – but their feelings are the result, *not* the cause, of an effective behavior-based safety initiative” (6). What results from programs that have been used in the past (e.g., incentive programs, motivational programs, punitive processes) are very often only a temporary fix to the problem. Resistance from personnel can often be created, often from negative attention directed at one person or because of someone who is passed over for a positive citation. Focusing on persons can actually create indifference or cynicism. The behavior-based approach supports focusing on the one thing that people who are properly fit for their jobs can directly control: their task-related actions. Allowing the worker to have input in order to control his or her area of work is the key to improving safety.

In a paper entitled “Does BBS Work? Behavior-Based Safety & Injury Reduction: A Survey of the Evidence,” Beth Sulzer-Azaroff and John Austin conclude that the 33 studies that they evaluate suggest that, despite some reservations about how accurately the published literature reflects reality, incidence rates have been reported to decline following implementation of BBS systems (5). The interest in this approach appears to be growing and may be justified by the gains many companies have reportedly achieved.

- **Development of Relative Risk Factors**

Different tasks have different hazards or risks associated with performing them. The risk to perform a job may be high because the potential consequence of an accident is high or because the probability of an accident is high. Routine tasks are normally associated with low risks: the hazards associated with the job are usually very well known, controls are in place, and the probability of an accident occurring is usually low because people perform the tasks on a frequent basis. Within a specific project, there could be hundreds of tasks to perform that have safety issues associated with them. More than likely, however, many fewer jobs involve medium to high risk levels. In order to evaluate the overall risk associated with a project, the separate project tasks need to be evaluated. The same process must be used when comparing programs to programs, facilities to facilities, etc. The question of relative risks or hazards comes up quite often.

One method that can be used to determine relative risk factors is the evaluation of detailed tasks, which normally focuses on mid- to higher-level tasks affecting the majority of personnel within a project, program, or facility. However, the evaluation can easily get bogged down in details and lose track of the level necessary to make good risk or hazard decisions. Job hazard analyses (JHAs) are usually prepared for jobs before they are authorized. The hazards of performing a task have to be identified along with the probability of an accident occurring. The risks for several different jobs within projects can be “summed” to come up with relative risk factors when comparing jobs. In fact, all of the risk factors associated with the jobs need to be considered in order to evaluate and compare projects, programs, or facilities. The overall risk of the larger “unit” consists of the contributions of all of its subparts. Data are obtained regarding the number of personnel performing the “most-hazardous” or “high-risk” jobs within a project or program. Then, project or program risks for different projects, programs, and facilities can be estimated. Comparisons can be made to other projects, programs, and/or facilities when appropriate.

One way to express the summation of these relative risks would be:

$$R_T = \sum P_i \times S_i \quad (\text{Eq. 2})$$

where R_T = total risk

P_i = probability of an incident happening while performing a specific task.

S_i = potential severity of a specific incident

- **Use of Performance Indicators**

Performance indicators have been designed and established to track different safety metrics through the life of a program, project, facility, etc. However, they can be difficult to interpret. Moreover, they have strengths and weakness (discussed below). Over-reaction to an apparent negative result for a performance indicator can do more harm than good. Long-term trending results are much better guides on which to make decisions.

Weaknesses of statistical data should not discourage their use in risk assessment. We need to recognize their weaknesses, however, and use that knowledge in prudent interpretation of the data. Statistical techniques that can be used with incident data have been established. The first step is to choose relevant variables that are meaningful. These depend on the situation of the workplace – the number of workers, the total number of hours worked, the stability in both of these, and other factors specific to the situation being evaluated. It is important to understand what the statistical calculations represent and where there might be faulty assumptions in the data. Control charts that show accident rate versus time can be created for trending analysis. One should be looking for consistent summary data that represents a significant change.

The CAIRS database and systems like it have been used for a number of years. An early form of the CAIRS was first used in 1979 and other statistical methods and metrics have been used by Occupational Safety and Health Administration (OSHA) and the Bureau of Labor. These systems are well-established and can be useful in keeping track of current incident rates and trends. However, the CAIRS system and outputs need to be better understood at DOE sites and the data entered into the database better controlled. The types of accidents that are included in the database as well as the interpretation of what constitute types of incidences have to be standardized so that comparisons can be made site to site, contractor to contractor, and year to year.

There are hundreds of other metrics that can be calculated and followed over specific time intervals in order to determine if the workplace is getting safer or not. Some that are routinely followed may be calculated from the raw data in CAIRS or from other data obtained from site records:

- OSHA recordable case rate
- occurrence report corrective actions
- collective dose
- reportable skin and personal clothing contamination
- number and magnitude of unplanned radiological events
- number of employee safety concerns
- total number of occurrence reports
- fire protection device test failures.

It is very easy to get lost in the numbers and the statistics of the numerous performance indicators available. Several groups, including the DOE Safety Management Implementation Team (SMIT), the Energy Facility Contractor's Group (EFCOG) ISM Working Group, and the Institute of Nuclear Power Operations (INPO), are currently attempting to identify leading indicators. Leading indicators would be ones that have proven to be representative and accurate of the workplace safety situations.

As discussed earlier, there are strengths and weaknesses in using a statistical system such as CAIRS. The strengths include the following:

- Data from all DOE sites are available.
- Relative hazard weighting factors are "standardized" (e.g., reference-able).
- Comparisons among sites can be made.
- Comparisons can be made among projects, programs, and facilities on a single site or among sites.

The weaknesses of CAIRS and other similar accident databases include the following:

- Near misses are not recorded.
 - The system does not grade within severity of injuries.
 - The system ignores proactive steps.
 - The focus is on acute accident situations, not chronic illnesses.
 - Record-keeping rules may not be consistent across the DOE Complex.
 - Not all accidents are reported, so some data are left out of the database.
 - It is nearly impossible to separate out EM-related work or work type, e.g., construction only.
 - Because CAIRS is for the most part focused on individual contractors, many categories of interest may be blurred.
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- **Relative Risk Comparison for Worker Injury/Illness**

The approach to assessing the relative risk from injuries or illnesses (non-radiological) associated with working on a DOE project uses the concept of Relative Physical Hazard Level (RPHL). Basic information has been obtained from the DOE CAIRS database. Use of these data from CAIRS represents a statistical approach to worker risk estimation that is based on experience. RPHL is very similar to the "cost index" now reported by DOE sites. The same weighting factors are used; however, the emphasis is not placed on the "cost" of accidents in dollars.

The RPHL is calculated using the following formula (8):

$$\text{RPHL} = 100 (10^6 \cdot D + 5 \times 10^5 \cdot T + 2000 \cdot \text{LWC} + 1000 \cdot \text{WDL} + 400 \cdot \text{WDLR} + 2000 \cdot \text{NFC}) \div \text{BWH} \quad (\text{Eq. 3})$$

where RPHL = relative physical hazard level for a project/operation
D = number of fatalities
T = number of permanent transfers or terminations due to occupational illness or injury
LWC = number of cases with lost workdays
WDL = number of days away from work
WDLR = number of restricted workdays
NFC = number of non-fatal cases without days away from work or restricted workdays
BWH = number of worker hours in the baseline year

The RPHL can be thought of as the relative risk per 100 hours worked of all occupational injuries and illnesses. It can be calculated for any organizational component (DOE site, or major site program) and for a range of time periods (month, quarter, year). CAIRS compiles quarterly and annual data from hundreds of organizational units, going back to 1980. Since the RPHL is a rate (per unit of worker hour), levels for a given organizational unit can be compared for various time periods and thus be used for a trending tool. RPHLs for various organizations for various types of work or for specific projects or tasks can be compared to give a measure of relative risk.

In order to interpret the RPHL, one requires knowledge of the control measures that are in place, any restrictions placed on entering data into CAIRS (e.g., different interpretations of guidelines), and any other information that may make the work performance situation unusual.

RESULTS

Using an example site from the CAIRS database, the RPHL can be calculated for the site and for site production. With the RPHL for site program operations and data projecting future worker hours, a relative physical hazard index can be calculated to gauge relative future risks (9).

Calculation of Relative Physical Hazard Levels

CAIRS RPHL data are available for an entire DOE Site (all entries under the specific DOE Operations Office) and for a specific Operation Type on that site. For our example case, we will use the operation type "Production," which is a superset of the Site Program used in this example. Data were extracted from the CAIRS database for the Example Site and the Example Site Production from 1993 through the 1998. The data are presented in Table 1.

Table 1. Example Relative Physical Hazard Levels		
Year	Example Site RPHL	Example Site Production RPHL
1993	71.90	64.43
1994	33.48	21.98
1995	31.24	15.54
1996	17.48	11.40
1997	12.60	8.62
1998	7.63	6.04

To demonstrate the applicability of this methodology to a major site program, a specific site program was chosen. This program is a moderately funded program (say, 10-20% of total site funding) that has specific milestones and budgets associated with it. The mission is well-established and has projected work for the next 20+ years. Most of the work is performed at one facility onsite and the facility activities are covered under the CAIRS database for Production entries, as tabulated in Table 1. The site program evaluated has a majority of the staff working for one contractor; but that contractor has several different organizations.

CAIRS could be used to determine an RPHL for the Example Site Program by performing a database query on the Example Site Production entries. Approximately a dozen entries per quarter are found by this query, and each entry has the location and organization number of the incident. Each entry also displays the values needed in the RPHL calculation, such as the number of days away from work and number of restricted workdays. All values needed for an RPHL calculation can be obtained from this query except for the number of worker hours. We were able to obtain the number of worker hours by contacting the person named in the CAIRS records (a site-contractor employee) and that person was able to provide these numbers. Table 2 presents the values for the Example Site Program for 1997 and 1998.

The RPHL for the Example Site Program could be calculated for only 2 years because worker-hour data specific to the program was not available for time periods before 1997. This unavailability seems to result from a change in contractors operating the facility, which made previous data difficult to obtain. Some interesting features can be seen in Table 2. The RPHL varies dramatically from quarter to quarter in each year, but the averages of the four quarters for each of the two years shown are nearly identical. The average annual RPHLs for the Example Site Program (8.15 for 1997 and 8.11 for 1998) compare well to the Example Site Production RPHLs for the same years (8.62 and 6.04, but note that the 1998 Site Production RPHL includes only calendar quarters 1-3, while the Example Site Program data covers all four quarters).

The quarter-to-quarter fluctuation can be explained by a statistical uncertainty produced by a small number of random events. The number of total recordable cases (TRC) ranged from 0 to 6 for each of the eight quarters shown in Table 2. This represents a small amount of data to use as the basis for a long-term trend. The annual totals still involve a small number of incidents: 9 in 1997 and 14 in 1998. Again, this small amount of data would seem to indicate a high uncertainty, but the annual RPHLs for the 2 years were remarkably close to each other. The good agreement for these years would indicate that an RPHL of 8.1 should be a reasonable tool for trending into the future.

Worker Risk for a major program can be estimated for future work by applying a representative RPHL to an activity level projected for the future time-frame. However, there are potential problems with this strategy:

- The future work may involve activities that are not well-represented by the current RPHL.
- Improvements in work practices could result in a safer workplace, with activities that would be better represented by a lower RPHL than that used.

A more accurate approach would be to group the work activities into subgroups with similar worker risks, e.g., office workers and managers, craft services, radiation monitors, and health physicists. Representative RPHL values could be derived for each, and the FTEs for each worker subgroup would be estimated for each year in the future time-frame. Then, the subgroup RPHL could be multiplied by the subgroup FTE to obtain an overall subgroup risk, and the subgroup risks could be summed for each year. This would give a year-by-year projection of future risk, based on a more detailed projection of the type of work involved. Two problems would prevent this approach from working: the difficulty in

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determining representative RPHL values for worker subgroups, and the difficulty of finding program projections that break down the future work to this level of detail.

Table 2. Relative Physical Hazard Level (RPHL) for the Example Site Program Operations

<u>Organization</u>	<u>Year</u>	<u>Q</u>	<u>Worker Hours</u>	<u>TRC</u>	<u>TRC Rate</u>	<u>LWC</u>	<u>LWC Rate</u>	<u>WDL</u>	<u>WDLR</u>	<u>LWD</u>	<u>LWD Rate</u>	<u>NFC</u>	<u>Deaths</u>	<u>T/T</u>	<u>RPHL</u>
Facility Only	1997	1	207,412	4	3.9	1	1.0	0	12	12	11.6	3	0	0	6.17
Facility Only	1997	2	209,350	2	1.9	2	1.9	0	81	81	77.4	0	0	0	17.39
Facility Only	1997	3	221,224	2	1.8	0	0.0	0	0	0	0.0	2	0	0	1.81
Facility Only	1997	4	171,940	1	1.2	1	1.2	8	7	15	17.4	0	0	0	7.44
Year's Total	1997		809,926	9	2.2	4	1.0	8	100	108	26.7	5	0	0	8.15
Facility Only	1998	1	211,611	5	4.7	0	0.0	0	0	0	0.0	5	0	0	4.73
Facility Only	1998	2	200,980	3	3.0	1	1.0	3	36	39	38.8	2	0	0	11.64
Facility Only	1998	3	209,952	0	0.0	0	0.0	0	0	0	0.0	0	0	0	0.00
Facility Only	1998	4	173,644	6	6.9	1	1.2	0	48	48	55.3	5			17.97
Year's Total	1998		796,187	14	3.5	2	0.5	3	84	87	21.9	12	0	0	8.11

TRC: Total Recordable Cases
 TRC Rate: TRC per 200,000 Worker-hours
 LWC: Number of cases with lost workdays
 LWC Rate: LWC per 200,000 Worker-hours
 DAFWC: Cases with Days away from work
 WDL: Number of Workdays lost
 WDLR: Number of Work Days Lost Restricted (on the job, but at another duty, or < Full-time, or not able to perform all duties)
 LWD: Number of Lost Workdays
 LWD Rate: LWD per 200,000 Worker-hours
 NFC: Number of Non-Fatal cases without Lost Workdays
 T/T: Number of Terminations or Transfers due to Injury or Illness

Direct FTE projections can be available from site or program scheduling/planning personnel. Projected worker hours for each year for the Example Site Program are listed in Table 3.

The RPHL can be combined with the number of worker hours to determine a relative physical hazard index (RPHI), which is calculated by:

$$\text{RPHI} = \text{RPHL} \cdot \text{AWH} / 100, \quad (\text{Eq. 4})$$

where

RPHI = relative physical hazard index
RPHL = relative physical hazard level
AWH = projected worker-hours for each year

The value of 100 was put in the denominator to remove the factor of 100 included in the original equation defining RPHL and to make the scale of the numbers more manageable. Relative physical hazard indexes are tabulated in Table 3.

This simple model incorporates the statistical data obtained from CAIRS for a sample site facility normalized for the number of labor hours for a specific time period.

The RPHI is a unitless factor. It indicates relative risks from year to year. A graph of RPHI as a function of time is given in Figure 3 and is represented by the curve using squares for the data points. This simple model incorporates the statistical data obtained from CAIRS for a sample site facility normalized for the number of labor hours for a specific time period.

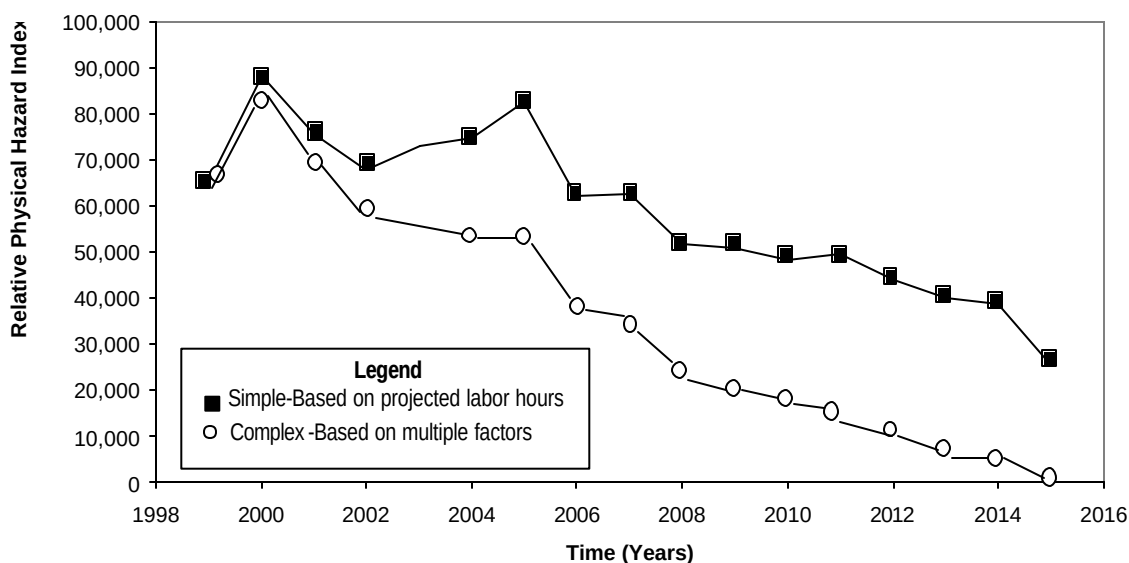


Fig. 3. Predicted Relative Physical Hazard Index as a Function of Time

The second curve shown in Figure 3 (using circles as data points) represents a more complex model compared to the first curve. The final data shown started with the simple model and then adjusted for four additional parameters. The complex model incorporates a 5% per year positive effect of training and experience of personnel, a 5% per year negative effect of having personnel turnover periodically, a 10% positive effect every five years for the periodic incorporation of new technology that makes the workplace safer, and a 5% per year positive effect of enhanced safety programs and/or having the personnel take safety more seriously. Additional parameters that could/should be incorporated into the model include the types of tasks and associated risk factors, the level of VPP status, and the types of workers and their safety records. Specific information related to the facility project, and personnel for which the predictive model is being used can be incorporated to make the model more accurate.

Some of the aspects of the current safety management systems are working well and should not be changed. Other aspects need to be kept but improved or enhanced. Others yet just need more time to “mature” – for workers to “buy-in” to the system, especially after a drastic change. Even the safety metrics discussed here have positive attributes, despite their well-recognized weaknesses. DOE is taking advantage of behavior-based safety principles that have been developed to move the level of safety to the “next step.”

One of the ISM measurement tools used on all DOE sites that can be employed in a more productive and useful manner is the use of performance indicators to track the level of relative risks on the sites. Other leading performance indicators are being established. The interpretation and understanding of the parameters being measured are critical to its success. Both strengths and weaknesses have been identified and discussed in detail. It has been shown that performance indicators can be used to follow individual tasks, projects, programs, and work within a facility. Comparisons among sites can also be made. It has also been shown that the simple model developed in this paper can be used in a predictive mode to estimate the risk to workers, as future tasks are being planned and scheduled. In the development of a more complex model, parameters such as the types of work being performed and associated risk factors; types of workers, their training and experience levels, their past safety records, and ISM system improvements would need to be considered.

CONCLUSIONS

An evaluation of the current safety conditions and environment in the DOE workplace shows a situation that has improved over the last few years but can still be better. Long-term, continuous improvement has been seen at some DOE sites and warrants the use of some of the principles addressed in this paper more thoroughly throughout the complex.

Some of the aspects of the current safety management systems are working well and should not be changed. Other aspects need to be kept but improved or enhanced. Others yet just need more time to “mature” – for workers to “buy-in” to the system, especially after a drastic change. Even the safety metrics discussed here have positive attributes, despite their well-recognized weaknesses. DOE is taking advantage of behavior-based safety principles that have been developed to move the level of safety to the “next step.”

One of the ISM measurement tools used on all DOE sites that can be employed in a more productive and useful manner is the use of performance indicators to track the level of relative risks on the sites. Other leading performance indicators are being established. The interpretation and understanding of the parameters being measured are critical to its success. Both strengths and weaknesses have been identified and discussed in detail. It has been shown that performance indicators can be used to follow individual tasks, projects, programs, and work within a facility. Comparisons among sites can also be made. It has also been shown that the simple model using projected labor hours developed in this paper can be used in

a predictive mode to estimate the risk to workers, as future tasks are being planned and scheduled. In the development of a more complex and accurate model, parameters such as the types of work being performed and associated risk factors; types of workers, worker training and experience levels, worker's past safety records, personnel turnover rates, new technology development and incorporation, and ISM system improvements would need to be considered.

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